1. PRODUCT AND COMPANY IDENTIFICATION

Company

Arkema Inc.
900 First Avenue
King of Prussia, Pennsylvania 19406

Specialty Polyamides

Customer Service Telephone Number: (800) 932-0420
(Monday through Friday, 8:00 AM to 5:00 PM EST)

Emergency Information

Transportation: CHEMTREC: (800) 424-9300
(24 hrs., 7 days a week)
Medical: Rocky Mountain Poison Center: (866) 767-5089
(24 hrs., 7 days a week)

Product Information

Product name: PLATAMID® HX 2544 FA - TA
Synonyms: Not available
Molecular formula: Proprietary
Chemical family: Copolyamide of high molecular weight
Product use: Adhesives, Hotmelt adhesives and coatings

2. HAZARDS IDENTIFICATION

Emergency Overview
Color: translucent
Physical state: solid
Form: pellets
Odor: none

***Classification of the substance or mixture:**
Not a hazardous substance or mixture.

GHS-Labelling

Supplemental Hazard Statements:
Processing may release vapors and/or fumes which cause eye, skin and respiratory tract irritation.
For research and development use only by technically qualified individuals under section 5(h)(3) of the Toxic Substances Control Act.

Supplemental information:

Potential Health Effects:
The product, in the form supplied, is not anticipated to produce significant adverse human health effects.

Contains high molecular weight polymer(s). Effects due to processing releases or residual monomer: Irritating to eyes, respiratory system and skin. Data for residual monomer:
Prolonged or repeated exposure may cause: local irritation, drying of skin, dermatitis, nosebleeds, drowsiness, headache, nausea, weakness, convulsions, loss of consciousness, (severity of effects depends on extent of exposure).

Medical conditions aggravated by overexposure:
Respiratory disease or diminished respiratory capacity. Skin disorders. (Data for residual monomer that may be released during processing)

Other:
Handle in accordance with good industrial hygiene and safety practice. This product may release fume and/or vapor of variable composition depending on processing time and temperature.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Wt/Wt	GHS Classification**
Proprietary Polymer	Proprietary*	>= 97 %	Not classified
2H-Azepin-2-one, hexahydro-	105-60-2	1 - 5 %	H302, H315, H320, H335

*The specific chemical identity is withheld because it is trade secret information of Arkema Inc.

**For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1. Description of necessary first-aid measures:

Inhalation:
If inhaled, remove victim to fresh air.

Skin:
In case of contact, immediately flush skin with plenty of water. If molten polymer gets on the skin, cool rapidly with cold water. Do not peel solidified product off the skin. Obtain medical treatment for thermal burns. Remove material from clothing. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eyes:
Immediately flush eye(s) with plenty of water. Obtain medical treatment for thermal burns.

Ingestion:

If swallowed, DO NOT induce vomiting. Get medical attention. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms/effects, acute and delayed:

For most important symptoms and effects (acute and delayed), see Section 2 (Hazard Statements and Supplemental Information) and Section 11 (Toxicology Information) of this SDS.

4.3. Indication of immediate medical attention and special treatment needed, if necessary:

Unless otherwise noted in Notes to Physician, no specific treatment noted; treat symptomatically.

5. FIREFIGHTING MEASURES

Extinguishing media (suitable):
Water spray, Carbon dioxide (CO2), Foam, Dry chemical

Protective equipment:
Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

Further firefighting advice:
Fire fighting equipment should be thoroughly decontaminated after use.

Fire and explosion hazards:
When burned, the following hazardous products of combustion can occur:
Carbon oxides
Hazardous organic compounds
Hydrogen cyanide (hydrocyanic acid)
(traces)

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, Emergency procedures, Methods and materials for containment/clean-up:
Prevent further leakage or spillage if you can do so without risk. Ventilate the area. Sweep up and shovel into suitable properly labeled containers for prompt disposal. Possible fall hazard – floor may become slippery from leakage/spillage of product. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

Protective equipment:
Appropriate personal protective equipment is set forth in Section 8.

7. HANDLING AND STORAGE

Handling

General information on handling:
Avoid breathing dust.
Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of material from eyes, skin, and clothing.

Storage

General information on storage conditions:
Keep in a dry, cool place. Store in closed containers, in a secure area to prevent container damage and subsequent spillage. Store away from moisture and heat to maintain the technical properties of the product.

Storage stability – Remarks:
Stable under normal conditions.

Storage incompatibility – General:
None known.

Temperature tolerance – Do not store above:
140 °F (60 °C)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Airborne Exposure Guidelines:

2H-Azepin-2-one, hexahydro- (105-60-2)

US. ACGIH Threshold Limit Values

Form:	Inhalable fraction and vapor.
Time weighted average	5 mg/m3

Only those components with exposure limits are printed in this section. Limits with skin contact designation above have skin contact effect. Air sampling alone is insufficient to accurately quantitate exposure. Measures to prevent significant cutaneous absorption may be required. Limits with a sensitizer designation above mean that exposure to this material may cause allergic reactions.

Engineering controls:
Investigate engineering techniques to reduce exposures below airborne exposure limits or to otherwise reduce exposures. Provide ventilation if necessary to minimize exposures or to control exposure levels to below airborne exposure limits (if applicable see above).If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

Respiratory protection:
Avoid breathing dust. Where airborne exposure is likely or airborne exposure limits are exceeded (if applicable, see above), use NIOSH approved respiratory protection equipment appropriate to the material and/or its components and substances released during processing. Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-

contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

Skin protection:
Processing of this product releases vapors or fumes which may cause skin irritation. Minimize skin contamination by following good industrial hygiene practice. Wearing protective gloves is recommended. Wash hands and contaminated skin thoroughly after contact with processing fumes or vapors. Wash thoroughly after handling.

Eye protection:
Use good industrial practice to avoid eye contact. Processing of this product releases vapors or fumes which may cause eye irritation. Where eye contact may be likely, wear chemical goggles and have eye flushing equipment available.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	translucent
Physical state:	solid
Form:	pellets
Odor:	none
Odor threshold:	No data available
Flash point	Not applicable
Auto-ignition temperature:	> 878 °F (> 470 °C)
Lower flammable limit (LFL):	No data available
Upper flammable limit (UFL):	No data available
pH:	Not applicable
Density:	1.1 g/cm3 (68 °F (20 °C))
Vapor pressure:	Not applicable
Vapor density:	Not applicable
Boiling point/boiling range:	No data available
Melting point/range:	194 - 212 °F (90 - 100 °C)
Freezing point:	No data available
Evaporation rate:	No data available

Solubility in water:	68 °F (20 °C) insoluble
Solubility in other solvents: [qualitative and quantative]	Soluble in:
	Phenol
	Metacresol
	Benzyl alcohol
	Formic acid (concentrate), Sulphuric acid (concentrate)
Viscosity, dynamic:	No data available
Oil/water partition coefficient:	No data available
Thermal decomposition	> 446 °F (> 230 °C)
Flammability:	See GHS Classification in Section 2

10. STABILITY AND REACTIVITY

Stability:
The product is stable under normal handling and storage conditions.

Hazardous reactions:
Hazardous polymerization does not occur.

Materials to avoid:
None known.

Conditions / hazards to avoid:
Avoid storing in moist and warm conditions. (to maintain the technical properties of the product). See Hazardous Decomposition Products below.

Hazardous decomposition products:

Thermal decomposition giving toxic, flammable, and / or corrosive products:
Carbon oxides
Ammonia
Amino derivatives
Hydrogen cyanide (hydrocyanic acid)
(traces)
Hazardous organic compounds

11. TOXICOLOGICAL INFORMATION

Data on this material and/or its components are summarized below.

Oral:
Acute toxicity estimate > 5,000 mg/kg.

Inhalation:
4 h Acute toxicity estimate > 10 mg/l. (dust/mist)

Data for 2H-Azepin-2-one, hexahydro- (105-60-2)

Acute toxicity

Oral:
Harmful if swallowed. (Rat) LD50 = 1,475 - 1,876 mg/kg.

Dermal:
No deaths occurred. (Rat) LD0 > 2,000 mg/kg.

Inhalation:
Practically nontoxic. (Rat) 4 h LC50 = 8.16 mg/l. (aerosol)

Specific target organ toxicity - single exposure:
Irritating to respiratory system.

Eye Irritation:
Causes eye irritation. (Rabbit)

Skin Sensitization:
Not a sensitizer. Guinea pig maximization test. No skin allergy was observed

Not a sensitizer. Buehler Test. (Guinea pig) No skin allergy was observed

Repeated dose toxicity
Repeated exposure inhalation administration to Rat / affected organ(s): upper respiratory tract / signs: changes in organ structure or function / No significant impairment of function. (dust)

Repeated exposure dietary administration to Rat / affected organ(s): kidney, liver, testes / signs: changes in organ weights, hyaline droplet nephropathy / (not considered relevant in humans)

Repeated exposure dietary administration to Dog / No adverse effects reported.

Carcinogenicity
Chronic dietary administration to rat and mouse / signs: No increase in tumor incidence was reported. Classified by the International Agency for Research on Cancer as: Group 4: Probably not carcinogenic to humans.

Genotoxicity

Assessment in Vitro:

No genetic changes were observed in laboratory tests using: bacteria

Both positive and negative responses for genetic changes were observed in laboratory tests using: animal cells, human cells, yeast

Genotoxicity

Assessment in Vivo:
No genetic changes were observed in laboratory tests using: rats, mice

Both positive and negative responses for genetic changes were observed in laboratory tests using: fruit flies

Not genotoxic in vivo

Developmental toxicity

Exposure during pregnancy. oral (rat and rabbit) / No birth defects were observed. (levels produced toxic effects in the mothers and offspring)

Reproductive effects
Multiple generation reproduction test. dietary (Rat) / No toxicity to reproduction

Human experience
General:
A workplace incident reported fever, nausea, vomiting, seizures, dermatitis. No effects on lung function or blood parameters. (based on a report of occupational exposure to workers)

Human experience
Inhalation:
Respiratory tract: Discomfort, nosebleeds, dry/splitting nose, dry/splitting lips, inflammation of the membranes of the respiratory tract. (vapor)

Human experience
Skin contact:
Skin allergy was observed. (based on reports of occupational exposure to workers) Isolated case reports after exposure to a mixture containing this substance.

Local irritation, contact dermatitis. (based on reports of occupational exposure to workers) (repeated or prolonged exposure)

Human experience
Eye contact:
Eyes: Discomfort. (vapor)

12. ECOLOGICAL INFORMATION

Chemical Fate and Pathway
Data on this material and/or its components are summarized below.

Data for 2H-Azepin-2-one, hexahydro- (105-60-2)

Biodegradation:
Readily biodegradable. (14 d) biodegradation 82 %

Octanol Water Partition Coefficient:
log Pow = 0.12

Ecotoxicology
Data on this material and/or its components are summarized below.

Data for 2H-Azepin-2-one, hexahydro- (105-60-2)

Aquatic toxicity data:
Practically nontoxic. Oncorhynchus mykiss (rainbow trout) 96 h LC50 = 707.1 mg/l
Practically nontoxic. Ictalurus punctatus (channel catfish) 96 h LC50 = 1,000 mg/l
Practically nontoxic. Pimephales promelas (fathead minnow) 96 h LC50 = 1,400 mg/l

Aquatic invertebrates:
Practically nontoxic. Daphnia magna (Water flea) 48 h EC50 > 500 mg/l

Algae:
Practically nontoxic. Pseudokirchneriella subcapitata (green algae) 72 h EC50 > 1,000 mg/l

Microorganisms:
Pseudomonas putida 17 h EC50 = 4,240 mg/l

Chronic toxicity to aquatic invertebrates:
Practically nontoxic. Daphnia magna (Water flea) 21 d NOEC (reproduction) = 100 mg/l

13. DISPOSAL CONSIDERATIONS

Waste disposal:
Where possible recycling is preferred to disposal or incineration. If recycling is not an option, incinerate or dispose of in accordance with federal, state, and local regulations. Pigmented, filled and/or solvent laden product may require special disposal practices in accordance with federal, state and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

14. TRANSPORT INFORMATION

US Department of Transportation (DOT): not regulated

International Maritime Dangerous Goods Code (IMDG): not regulated

15. REGULATORY INFORMATION

Chemical Inventory Status

EU. EINECS	EINECS	Conforms to
United States TSCA Inventory	TSCA	FOR RESEARCH AND DEVELOPMENT USE ONLY BY TECHNICALLY QUALIFIED INDIVIDUALS UNDER SECTION 5(h)(3) OF THE TOXIC SUBSTANCES CONTROL ACT.
Canadian Domestic Substances List (DSL)	DSL	This product contains one or several components that are not on the Canadian DSL nor NDSL lists.
China. Inventory of Existing Chemical Substances in China (IECSC)	IECSC (CN)	Does not conform
Japan. ENCS - Existing and New Chemical Substances Inventory	ENCS (JP)	Conforms to
Japan. ISHL - Inventory of Chemical Substances	ISHL (JP)	Does not conform
Korea. Korean Existing Chemicals Inventory (KECI)	KECI (KR)	Does not conform
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	PICCS (PH)	Does not conform
Australia Inventory of Chemical Substances (AICS)	AICS	Does not conform

United States – Federal Regulations

SARA Title III – Section 302 Extremely Hazardous Chemicals:

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

SARA Title III - Section 311/312 Hazard Categories:
No SARA Hazards

SARA Title III – Section 313 Toxic Chemicals:
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantity (RQ):

The components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

United States – State Regulations

New Jersey Right to Know

Chemical name	CAS-No.
2H-Azepin-2-one, hexahydro-	105-60-2

Pennsylvania Right to Know

Chemical name	CAS-No.
Proprietary Polymer	Proprietary
2H-Azepin-2-one, hexahydro-	105-60-2

California Prop. 65
This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive defects.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H302 Harmful if swallowed.
H315 Causes skin irritation.
H320 Causes eye irritation.
H335 May cause respiratory irritation.

Latest Revision(s):

Reference number:	000000085894
Date of Revision:	11/10/2016
Date Printed:	11/16/2016

PLATAMID® is a registered trademark of Arkema Inc.

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, ARKEMA expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information; **NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HEREIN.** The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent and the user is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement. See SDS for Health & Safety Considerations.

Arkema has implemented a Medical Policy regarding the use of Arkema products in Medical Devices applications that are in contact with the body or circulating bodily fluids (http://www.arkema.com/en/social-responsibility/responsible-product-management/medical-device-policy/index.html) Arkema has designated Medical grades to be used for such Medical Device applications. Products that have not been designated as Medical grades are not authorized by Arkema for use in Medical Device applications that are in contact with the body or circulating bodily fluids. In addition, Arkema strictly prohibits the use of any Arkema products in Medical Device applications that are implanted in the body or in contact with bodily fluids or tissues for greater than 30 days. The Arkema trademarks and the Arkema name shall not be used in conjunction with customers' medical devices, including without limitation, permanent or temporary implantable devices , and customers shall not represent to anyone else, that Arkema allows, endorses or permits the use of Arkema products in such medical devices.

It is the sole responsibility of the manufacturer of the medical device to determine the suitability (including biocompatibility) of all raw materials, products and components, including any medical grade Arkema products, in order to ensure that the final end-use product is safe for its end use; performs or functions as intended; and complies with all applicable legal and regulatory requirements (FDA or other national drug agencies) It is the sole responsibility of the manufacturer of the medical device to conduct all necessary tests and inspections and to evaluate the medical device under actual end-use requirements and to adequately advise and warn purchasers, users, and/or learned intermediaries (such as physicians) of pertinent risks and fulfill any postmarket surveillance obligations. Any decision regarding the appropriateness of a particular Arkema material in a particular medical device should be based on the judgment of the manufacturer, seller, the competent authority, and the treating physician.

TSCA R&D Exemption material
Product Name: PLATAMID® HX 2544 FA - TA

11/16/2016

One or more of the chemicals we are shipping you are not on the Toxic Substance Control Act (TSCA) Inventory list and are being sent to you as a research and development (R&D) chemicals. In order to be exempt from Premanufacturing Notification (PMN) requirements, the EPA requires that these chemicals be used solely for R&D and that all research is supervised by a "technically qualified individual" as defined in 40 C.F.R. 720.3(ee) (see below).

The chemical, physical, and toxicological properties of these chemicals may not have been fully investigated. Use due caution in the handling of this material and follow appropriate good industrial hygiene and safety precautions to control exposure. Consult the enclosed (attached) Safety Data Sheet (SDS) for additional information.

Because the conditions of handling and use are beyond our control, we make no guarantee of results and assume no liability for injuries, damages, or penalties resulting from the use whether or not our suggestions are followed. Such recommendations are not to be taken as a license to operate under or to infringe any patent.

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40 C.F.R. 720.3(ee): Technically qualified individual means a person or persons (1) who, because of education, training, or experience, or a combination of these factors, is capable of understanding the health and environmental risks associated with the chemical substance which is used under his or her supervision, (2) who is responsible for enforcing appropriate methods of conducting scientific experimentation, analysis, or chemical research to minimize such risks, and (3) who is responsible for the safety assessments and clearances related to the procurement, storage, use, and disposal of the chemical substance required within the scope of conducting a research and developmental activity.