

Revision Date: 08/12/2024

SAFETY DATA SHEET

Classified in accordance with 29 CFR 1910.1200

1. Identification

Product identifier: Dynasylan® MTMO

Chemical name:

3-Mercaptopropyltrimethoxysilane

Other means of identification

CAS Number: 4420-74-0

Recommended restrictions

Recommended use: For industrial use Coupling agent Crosslinking agents Surface modifier

Restrictions on use: Not determined.

Manufacturer/Importer/Distributor Information

Company Name : Evonik Corporation

2 Turner Place

Piscataway, NJ 08854

USA

Telephone : +1 732 981 5000

E-mail : product-regulatory-services@evonik.com

Emergency telephone number:

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency 800 681 9531 (CHEMTREC MEXICO)

+1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazard Classification

Physical Hazards

Flammable liquids Category 4

Health Hazards

Acute toxicity (Oral) Category 4
Skin sensitizer Category 1B

Environmental Hazards

Acute hazards to the aquatic Category 2

environment

Chronic hazards to the aquatic Category 2

environment

Label Elements

Hazard Symbol:



Revision Date: 08/12/2024



Signal Word: Warning

Hazard Statement:

Combustible liquid. Harmful if swallowed.

May cause an allergic skin reaction.

Toxic to aquatic life with long lasting effects.

Precautionary Statements

Prevention: Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing

should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/ protective clothing/ eye protection/

face protection.

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse Response:

mouth. IF ON SKIN: Wash with plenty of soap and water. Wash

contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention. Specific treatment (see supplemental first aid instructions on this label). In case of fire: Use dry sand, dry chemical or

alcohol-resistant foam for extinction. Collect spillage.

Storage: Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/ container to an approved facility in accordance with

local, regional, national and international regulations.

Hazard(s) not otherwise

classified (HNOC):

None.

3. Composition/information on ingredients

Chemical name:

3-Mercaptopropyltrimethoxysilane

Substances

3-Mercantopropyltrimethoxy/silane 4420-74-0 oc. 4000/	Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
80 - 100%	3-Mercaptopropyltrimethoxysilane		4420-74-0	80 - 100%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

2/13 0000000000005808368 000005044575 US 2025-06-08



Revision Date: 08/12/2024

The exact concentration has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General information:	Remove contaminated or saturated clothing immediately
	and follow safe disposal procedures.

Inhalation:If aerosol or mists are formed, take affected persons out into

the fresh air. Possible discomfort include severe irritation of mucous lining (nose, throat, eyes), cough, sneezing and flow

of tears. Call a physician immediately.

Skin Contact: Wash skin immediately with plenty of water for at least 15

minutes, while removing contaminated clothing and footwear. Seek medical assistance. Wash clothes before wearing them again. Destroy contaminated shoes or clean

them thoroughly before wearing them again

Eye contact: Hold eyelids apart and flush eyes with plenty of water for at

least 15 minutes. Get medical attention.

Ingestion: Have the mouth rinsed with water. Get medical attention

immediately.

Personal Protection for First-aid

Responders:

No data available.

Most important symptoms and effects, both acute and delayed

Symptoms: If large amount of substance is absorbed, liberation of

reaction product (methanol) can lead to symptoms of poisoning. Possible signs of poisoning include daze, dizziness, nausea, colicky abdominal pain or respiratory disturbance. Symptoms of increasing intoxication include dysopia or loss of eyesight. Treatment may include

immediate gastric lavage, antidote treatment or correction of acid-base balance. Detection of the substance (methanol) is possible in blood. Evidence shows that the treatment of methanol absorption is enhanced through the administration of ethanol, which should be given to produce a blood level of at least 0.1%. Ethanol diminishes the production of toxic metabolites of methanol. Obtain treatment of allergic

reaction if necessary.

Hazards: None known.

Indication of immediate medical attention and special treatment needed

Treatment: Treatment Immediate gastric lavage. Antidote treatment,

correction of acid-base balance. Detection of substance (Methanol) possible in: Blood Antidote treatment: ethanol. Allergic reactions cannot be excluded. Treatment of allergic

reaction if necessary.

5. Fire-fighting measures



Revision Date: 08/12/2024

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray, foam, dry powder or carbon dioxide.

Unsuitable extinguishing media: High volume water jet.

Special hazards arising from the

substance or mixture:

Combustible liquid. Vapors can travel to a source of ignition

and flash back. Explosive mixtures may occur at

temperatures at or above the flashpoint.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: Containers can build up pressure if exposed to heat (fire).

Cool with water spray.

Special protective equipment for fire-

fiahters:

As in any fire, wear self-contained positive-pressure breathing apparatus, (MSHA/NIOSH approved or

equivalent) and full protective gear.

6. Accidental release measures

Personal precautions, protective

equipment and emergency procedures:

Ensure sufficient ventilation. Use personal protective

equipment.

Accidental release measures: Remove sources of ignition and ventilate area. Run off may

create fire or explosion hazard in sewer. Assure sufficient

ventilation.

Methods and material for containment

and cleaning up:

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to

local / national regulations (see section 13).

Environmental Precautions: Obey relevant local, state, provincial and federal laws and

regulations. Do not contaminate any lakes, streams, rivers,

groundwater or soil.

7. Handling and storage

Handling

Technical measures: Provide for good ventilation if vapours/aerosols are formed.

Local/Total ventilation: No data available.

Safe handling advice: Ventilators required at emission site. Avoid contact with eyes,

skin, and clothing. For personal protection see section 8. Vapors may spread long distances and travel to areas away from the work site before igniting or flashing back to the

vapor source.

Keep away from heat, sparks, flames and other sources of ignition. Keep container tightly closed. Use only with

adequate ventilation.

Wash thoroughly after handling.

Contact avoidance measures: No data available.

000005044575 0000000000005808368 US 2025-06-08



Revision Date: 08/12/2024

Storage

Safe storage conditions:

Keep containers tightly closed in a cool, well-ventilated place. Protect from moisture. Residual vapors might explode on ignition; do not apply heat, cut, drill, grind or weld on or near this container. This material may have a low electrical conductivity and therefore may accumulate dangerous levels of static electricity. An ignitable vapor-air mixture can form inside storage tanks.

The user must be sure to dissipate static charge by careful bonding and grounding of all equipment and personnel involved in fluid transfer with continuity checks to prove effectiveness. Additional precautions against fire and explosion are the use of inert gas to purge vapor space; dippipes while filling vessels, especially lined vessels; grounded tank level floats; reduced flow velocity; self-closing valves on transfer lines and flame arrestors in vent lines.

Additional guidance on fire and explosion protection may be found in various consensus standards, including NFPA 30, 69 and 77 and API 2003 as well as OSHA regulation 29CFR1910.106.

Follow all SDS/label precautions even after container is emptied because it may retain product residues.

Safe packaging materials: No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Biological Limit Values

No biological exposure limits noted for the ingredient(s).

Appropriate Engineering Controls

Provide for good ventilation if vapours/aerosols are formed.

Individual protection measures, such as personal protective equipment

Eve/face protection: Use chemical splash goggles or face shield.

Skin Protection



Revision Date: 08/12/2024

Hand Protection: Material: Butyl rubber.

Break-through time: >= 480 min Material: Fluorinated rubber (Viton) Break-through time: >= 480 min

Additional Information: The above mentioned hand protection is based on knowledge of the chemistry and anticipated uses of this product but it may not be appropriate for all workplaces. A hazard assessment should be conducted prior to use to ensure suitability of gloves for specific work environments and processes prior to use., Selection of protective gloves to meet the requirements of specific workplaces., The suitability for a specific workplace should be discussed with the producers of the protective gloves., Use impermeable gloves., Personal protective equipment that provides a barrier to prevent dermal

exposure to this substance is required.

Skin and Body Protection: Safety showers and eye showers should be easily

accessible. In order to determine further specifications applicable to the personal protection equipment, a hazard assessment according to the OSHA standards (29 CFR 1910.132) for personal protection equipment (PPE) is

recommended before the product is used.

Respiratory Protection: In case of dusts/vapours/aerosols being formed or if the limit

values like TLV are exceeded: use respiratory equipment with suitable filter (filter type ABEK) or wear a self contained respiratory apparatus Use only respiratory protection equipment with CE-symbol including four digit test number. The filter class for the respirator must be suitable for the

maximum expected contaminant concentration
(gas/vapor/aerosol/particulates) that may arise when
handling the product. If this concentration is exceeded, selfcontained breathing apparatus must be used. Note time limit
for wearing respiratory protective equipment. A respiratory
protection program that meets OSHA 1910.134 and ANSI
Z88.2 or applicable federal/provincial requirements must be
followed whenever workplace conditions warrant respirator
use. NIOSH's "Respirator Decision Logic" may be useful in

determining the suitability of various types of respirators.

Avoid contact with skin, eyes and clothing. Do not inhale vapors or aerosols. Do not eat, drink, or smoke when using the product. Remove contaminated or saturated clothing.

9. Physical and chemical properties

Hygiene measures:

Information on basic physical and chemical properties Appearance

Physical state:

liquid

Form:

Clear Liquid



Revision Date: 08/12/2024

Color: colorless to yellowish

Odor: ester-like

Odor Threshold: No data available.

Freezing point: $< -112 \,^{\circ}\text{F/} < -80 \,^{\circ}\text{C}$ at 1,013 hPa

Method: OECD 102

Boiling Point: 185 °F/85 °C at 4 hPa

Method: DIN 51 356

Flammability: No data available.

Upper/lower limit on flammability or explosive limits

Explosive limit - upper:No data available. **Explosive limit - lower:**No data available.

Flash Point: 185 °F/85 °C

Method: DIN 51758 (Pensky-Martens (A and B Closed Cup))

Auto-ignition temperature: 469 °F/243 °C

1,013 hPa

Method: EC Method A.15

Decomposition Temperature:No data available. **pH:**No data available.

Viscosity

Dynamic viscosity: 2 mPa.s at 68 °F/20 °C

Method: DIN 53015

Kinematic viscosity: No data available.

Flow Time: No data available.

Solubility(ies)

Solubility in Water: decomposition by hydrolysis

Solubility (other): No data available.

Partition coefficient (n-octanol/water): 1.7 at 68 °F/20 °C

Method: QSAR

Vapor pressure: 0.2 hPa at 68 °F/20 °C

Relative density: No data available.

Density: 1.06 g/cm3 at 68 °F/20 °C

Method: DIN 51757

Bulk density: No data available.

Relative vapor density: No data available.

Other information

Explosive properties:

Not explosive

Peroxides:

Not applicable

Molecular weight:

196.34 g/mol

10. Stability and reactivity

Reactivity: No dangerous reaction known under conditions of normal

use.



Revision Date: 08/12/2024

Chemical Stability: Stable under recommended storage conditions.

Possibility of hazardous reactions: No dangerous reactions known.

Conditions to avoid: Keep away from heat and sources of ignition.

Incompatible Materials: Water.

Hazardous Decomposition

Products:

Methanol in case of hydrolysis. Alcohol formed by hydrolysis lowers the flash point of the product.

11. Toxicological information

Information on likely routes of exposure

Inhalation: Information on effects are given below.

Skin Contact: Information on effects are given below.

Eye contact: Information on effects are given below.

Ingestion: Information on effects are given below.

Acute toxicity (list all possible routes of exposure)

Oral

Product: LD 50, Rat, Male, 893 mg/kg, OECD 401

LD 50, Rat, Female, 741 mg/kg, OECD 401

Dermal

Product: LD 50, Rat, Male, 2,497 mg/kg, OECD 402

LD 50, Rat, Female, 2,172 mg/kg, OECD 402

Inhalation

Product: Not classified for acute toxicity based on available data.

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: Not irritating, OECD 404, (Rabbit)

Serious Eye Damage/Eye Irritation

Product: Not irritating, OECD 405, Rabbit

Respiratory or Skin Sensitization

Product: Buehler Test, OECD 406, Guinea Pig, Skin sensitizer

Carcinogenicity

Product: Contains no carcinogenic substances as defined by NTP, IARC and/or

OSHA.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

ACGIH: US.ACGIH Threshold Limit Values:

No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities



Revision Date: 08/12/2024

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended:

No carcinogens present or none present in regulated quantities

Germ Cell Mutagenicity

In vitro

Product: gene mutation test, OECD 471: , negative

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: no evidence for hazardous properties

Specific Target Organ Toxicity - Repeated Exposure

Product: no evidence for hazardous properties

Aspiration Hazard

Product: No evidence of aspiration toxicity

Information on health hazards

Other hazards

Product: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: LC 50, Brachydanio rerio (zebrafish), 96 h, 439 mg/IEC 92/69

LC 0, Brachydanio rerio (zebrafish), 96 h, 350 mg/IEC 92/69

Aquatic Invertebrates

Product: EC 50, Daphnia magna, 48 h, 6.7 mg/IEC 92/69

Toxicity to Aquatic Plants

Product: EC 50, Desmodesmus subspicatus (green algae), 72 h, 267 mg/l, EC

92/69

Toxicity to microorganisms

Product: EC 10, activated sludge, mixed population, 3 h, 440 mg/l, EG L133/118

(5.88), in case of breathing test EC50 is concerned

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to microorganisms



Revision Date: 08/12/2024

Product: EC 10, activated sludge, mixed population, 3 h, 440 mg/l, EG L133/118

(5.88), in case of breathing test EC50 is concerned

Persistence and Degradability

Biodegradation

Product: 51 %, 28 d, DOC Die Away test, Not readily degradable.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow) Product: 1.7, 20 °C, QSAR

Mobility in soil:

Product: No data available.

Results of PBT and vPvB assessment:

Product: No data available.

Other adverse effects:

Other hazards

Product: Toxic to aquatic life with long lasting effects.

13. Disposal considerations

Disposal methods: Waste must be disposed of in accordance with federal, provincial, state

and local regulations. Empty containers must be handled with care due

to product residue. DO NOT HEAT OR CUT THE EMPTY CONTAINER WITH AN ELECTRIC OR GAS TORCH.

Contaminated Packaging: Do not reuse empty containers and dispose of in accordance with the

regulations issued by the appropriate local authorities. If there is product residue in the emptied container, follow directions for handling on the container's label. Incorrect disposal or reuse of this container is illegal and can be dangerous. Other countries: observe the national

regulations.

14. Transport information

Domestic regulation

49 CFR

UN/ID/NA number : NA 1993

Proper shipping name : Combustible liquid, n.o.s.

(3-mercaptopropyl-trimethoxysilane)

Class : CBL Packing group : III

Revision Date: 08/12/2024

Labels : NONE ERG Code : 128 Marine pollutant : no

Remarks : Not regulated in packages 450 liter or less.

International Regulations

IATA-DGR

UN/ID No. : UN 3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.

(3-mercaptopropyl-trimethoxysilane)

Class : 9
Packing group : III
Labels : 9MI
Packing instruction (cargo : 964

aircraft)

Packing instruction : 964

(passenger aircraft)

Environmentally hazardous : yes

Remarks : ERG-Code 9L

IMDG-Code

UN number or ID number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(3-mercaptopropyl-trimethoxysilane)

Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721. Subpt E)

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).



Revision Date: 08/12/2024

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Flammable (gases, aerosols, liquids, or solids), Acute toxicity (any route of exposure), Respiratory or Skin Sensitization

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

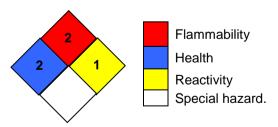
US State Regulations

US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.

16.Other information, including date of preparation or last revision

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Version #: 1.2

Generation date: 08/12/2024

Date of first report version: 07/09/2019

Abbreviations and acronyms:

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act;



Revision Date: 08/12/2024

CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation: DOT - Department of Transportation: DSL - Domestic Substances List (Canada): ECx -Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response: EmS - Emergency Schedule: ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS -Hazardous Materials Identification System: IARC - International Agency for Research on Cancer: IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO -International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL -Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI -Korea Existing Chemicals Inventory: LC50 - Lethal Concentration to 50 % of a test population: LD50 -Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD -Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals: RQ - Reportable Quantity: SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI -Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further Information: No data available.

Revision Information Changes since the last version are highlighted in the margin. This version

replaces all previous versions.

Disclaimer: This information and any recommendations, technical or otherwise, are

presented in good faith and believed to be correct as of the date prepared. Recipients of this information and recommendations must make their own determination as to its suitability for their purposes. In no event shall Evonik assume liability for damages or losses of any kind or nature that result from the use of or reliance upon this information and

recommendations. EVONIK EXPRESSLY DISCLAIMS ANY

REPRESENTATIONS AND WARRANTIES OF ANY KIND, WHETHER EXPRESS OR IMPLIED, AS TO THE ACCURACY, COMPLETENESS, NON-INFRINGEMENT, MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE (EVEN IF EVONIK IS AWARE OF SUCH

PURPOSE) WITH RESPECT TO ANY INFORMATION AND

RECOMMENDATIONS PROVIDED. Reference to any trade names used by other companies is neither a recommendation nor an endorsement of the corresponding product, and does not imply that similar products could not be used. Evonik reserves the right to make any changes to the information and/or recommendations at any time, without prior or

subsequent notice.