VANCRYL® 926

Acrylic Emulsion

June 2017



VANCRYL 926 - TDS 6/20/2017

INTRODUCTION

VANCRYL 926 is a very low Tg acrylic polymer for film printing applications in the graphic arts industry. Inks made from this polymer exhibit excellent gloss, adhesion to polyolefins, ice water crinkle resistance, and fine printing characteristics. These properties are needed when converting packaging printing from solvent-based formulations to water-based formulations.

VANCRYL 926 emulsion is compatible with VANCRYL 68 pigment dispersions as well as other commonly used dispersion resins. It also exhibits excellent compatibility with additives such as surfactants, adhesion promoters, and waxes.

This polymer can be used as the backbone of printing inks and overprint coatings where various COF or slide angle requirements are needed, from a range of 0.25 to 0.45.

KEY PERFORMANCE PROPERTIES

- Excellent wetting of and adhesion to polyolefin films
- Excellent ice water crinkle resistance
- Very good gloss for packaging applications
- · Excellent printability

| TYPICAL PROPERTIES | VALUE |
|----------------------------------|-----------------|
| Acid number, mg KOH/g | 73 |
| Density, lbs/gal | 8.6 |
| Flashpoint | Non-combustible |
| Grit rating, ppm | <250 |
| Molecular weight, M _w | >200000 |
| Non-volatile matter, % | 50 |
| рН | 8.2 |
| Tg, °C | -30 |
| Viscosity, 25°C, cP | 1,300 |
| VOC, wt. % | <0.7 |

| STARTING POINT FORMULATION | % |
|--|------|
| VANCRYL 68 ⁽¹⁾ pigment dispersion | 40.0 |
| VANCRYL 926 | 50.0 |
| Michem® Emulsion 32535 ⁽²⁾ | 5.0 |
| Water | 4.8 |
| KNOCKDOWN® 155 defoamer ⁽¹⁾ | 0.2 |

This formulation will perform well on MDPE for bags, etc.

- (1) Product of allnex
- (2) Product of Michelman Inc.

www.allnex.com

Disclaimer: allnex Group companies ('allnex') decline any liability with respect to the use made by anyone of the information contained herein. The information contained herein represents allnex's best knowledge thereon without constituting any express or implied guarantee or warranty of any kind (including, but not limited to, regarding the accuracy, the completeness or relevance of the data set out herein). Nothing contained herein shall be construed as conferring any license or right under any patent or other intellectual property rights of allnex or of any third party. The information purposes only. No guarantee or warranty is provided that the product and/or information is adapted for any specific use, performance or result and that product and/or information do not infringe any allnex and/or third party intellectual property rights. The user should perform his/her own tests to determine the suitability for a particular purpose. The final choice of use of a product and/or information as well as the investigation of any possible violation of intellectual property rights of allnex and/or third parties remains the sole responsibility of the user.

Notice: Trademarks indicated with *, **No ** as well as the allnex name and logo are registered, unregistered or pending trademarks of Allnex IP s.à.r.l. or its directly or indirectly affiliated allnex Group companies.