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1. Identification

1.1. Product identifier

| | Trade name | Dynasylan® 1122 |
|------|--|---|
| | Chemical Name CAS-No. | Bis(triethoxysilylpropyl)amine 13497-18-2 |
| 1.2. | Recommended use of the | chemical and restrictions on use |
| | Relevant applications identified Function | For industrial use Coupling agent Crosslinking agents Surface modifier |
| 1.3. | Details of the supplier of t | the safety data sheet |
| | Company | Evonik Corporation USA 299 Jefferson Road Parsippany,NJ 07054-0677 USA |
| | Telephone | 973-929-8000 |
| | Telefax | 973-929-8040 |
| | Email address | Product-Regulatory-Services@Evonik.com |
| 1.4. | 24 HOUR EMERGENCY T | ELEPHONE NUMBERS: |
| | CHEMTREC - US & CANADA: | 800-424-9300 |
| | | |

| CHEMTREC MEXICO: | 01-800-681-9531 |
|----------------------------|--|
| CHEMTREC INTERNATIONAL: | +1 703-527-3887 (collect calls accepted) |
| Product Regulatory : | 973-929-8060 |

Services

2. Hazards identification

2.1. Classification of the substance or mixture Classification according to Regulation 29CFR 1910.1200 Skin irritation Category 2 Eye irritation Category 2A

2.2. Label elements

Statutory basis Symbol(s)

Classification according to Regulation 29CFR 1910.1200



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| Signal word | Warning | | | |
| Hazard statement | H315 - Causes skin irritation. H319 - Causes serious eye irritation. | | | |
| Precautionary statement:P264 - Wash skin thoroughly after handling.PreventionP280 - Wear protective gloves/eye protection/ face protection. | | otection. | | |
| Precautionary statement. Reaction | P302 + P352 - IF ON SKIN: V P305 + P351 + P338 - IF IN E Remove contact lenses, if pre P332 + P313 - If skin irritation P337 + P313 - If eye irritation P362 + P364 - Take off conta | EYES: Rinse cautiously w sent and easy to do. Cor occurs: Get medical adv persists: Get medical ad | ith water for several minutes. tinue rinsing. tice/ attention. vice/ attention. | |

2.3. Other hazards

3. Composition/information on ingredients

| Bis(triethoxysilylpropyl)amine | <= 91% | |
|---|--------|---------------------------|
| CAS-No. 13497-18-2 Skin irritation Eye irritation | | Category 2 Category 2A |

4. First aid measures

4.1. Description of first aid measures

General advice

Remove contaminated or saturated clothing immediately and dispose of safely.

Inhalation

If aerosol or mists are inhaled, take affected persons out into the fresh air. Possible discomforts include severe irritation of mucus lining (nose, throat, eyes), cough, sneezing and flow of tears. In case of persistent discomfort, obtain medical attention immediately.

Skin contact

Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Obtain medical attention. Wash clothing before reuse. Destroy or thoroughly clean contaminated shoes before reuse.

Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Do not allow contaminated water to contact the unaffected eye or face during irrigation of an affected eye. Consult an ophthalmologist.

Ingestion

If accidentally swallowed, rinse mouth thoroughly with water and afterwards, drink plenty of water. In case of discomfort, obtain medical attention.

Never administer anything by mouth to an individual who rapidly losing conciousness, unconscious or convulsing.

4.2. Most important symptoms and effects, both acute and delayed

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Symptom s

After absorbing large amount of substance, apply therapy for irritative effects. If substance has been swallowed, early endoscopy is recommended in order to assess mucosa lesions in the esophagus and stomach which may appear. If necessary, suck away leftover substance. Allergic reactions cannot be excluded. Apply treatment of allergic reaction if necessary.

4.3. Indication of any immediate medical attention and special treatment needed

If required, therapy of irritative effect.

If substance has been swallowed:

Early endoscopy in order to assess mucosa lesions in the oesophagus and stomach which may appear. If necessary, aspirate leftover substance.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing media: Use water spray or fog, foam, dry chemical or CO2. Unsuitable extinguishing media: High volume water jet.

5.2. Special hazards arising from the substance or mixture Hazardous fumes in fires, specific to the product: nitrogen oxides (NOx)

5.3. Advice for firefighters

As in any fire, wear self-contained positive-pressure breathing apparatus, (MSHA/NIOSH approved or equivalent) and full protective gear.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures Use personal protective equipment.

6.2. Environmental precautions

Obey relevant local, state, provincial and federal laws and regulations. Do not contaminate any lakes, streams, ponds, groundwater or soil.

6.3. Methods and material for containment and cleaning up

Soak up with absorbent material, e.g., sand, silica gel, acid binder, universal binder or sawdust. Place in a marked, sealable container and dispose of in accordance with existing federal, provincial, state and local regulations.

7. Handling and storage

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Avoid breathing vapor or mist. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Wash thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities

Storage

Keep containers tightly closed in a cool, well-ventilated place. Protect from moisture.

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8. Exposure controls/personal protection

8.1. Control parameters

| Ethanol | | |
|-------------------------------|-------------------------------------|---|
| CAS-No. Control parameters | 64-17-5 1000 ppm 1900 m g/m 3 | Permissible exposure limit:(OSHAZ1) |
| Control parameters | 1000 ppm 1900 mg/m3 | Time Weighted Average (TWA) Permissible Exposure Limit (PEL):(US CA OEL) |
| Control parameters | 1000 ppm | Short Term Exposure Limit (STEL):(ACGIH) |
| Control parameters | 1000 ppm 1900 mg/m3 | Time Weighted Average (TWA):(TN OEL) |

8.2. Exposure controls

Engineering measures

Provide for good ventilation if vapors/aerosols are formed.

Personal protective equipment

Respiratory protection

A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 or applicable federal/provincial requirements must be followed whenever workplace conditions warrant respirator use. NIOSH's "Respirator Decision Logic" may be useful in determining the suitability of various types of respirators.

Hand protection

Glove materialfor example, butyl-rubberMaterial thickness0.5 mmBreak through time>= 480 minGlove materialfor example, Fluorinated rubber (Viton)Material thickness0.4 mmBreak through time>= 480 min

The above mentioned hand protection is based on knowledge of the chemistry and anticipated uses of this product but it may not be appropriate for all workplaces. A hazard assessment should be conducted prior to use to ensure suitability of gloves for specific work environments and processes prior to use. Suitability for specific workplaces should be clarified with protective glove manufacturers. Use impermeable gloves.

Eye protection

Use chemical splash goggles or face shield.

Skin and body protection

A safety shower and eye wash fountain should be readily available.

To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance with the OSHA PPE Standard (29CFR1910.132) be conducted before using this product.

Hygiene measures

Avoid contact with skin, eyes and clothing. Do not inhale vapors or aerosols. Do not eat, drink, or smoke when using the product. Remove contaminated or saturated clothing.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

| physical state | liquid |
|----------------|-----------|
| Colour | yellowish |
| Form | liquid |

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| | | | | |
| Odour | amine-like | | | |
| Odour Threshold | not determir | ned | | |
| рН | not determir | ned | | |
| Melting point/range | < -38.0 °C Method: | ISO 3841 | | |
| Boiling point/range | > 300 °C Method: | (1013 hPa) ASTM D-1120 | | |
| Flash point | > 140 °C Method: | ISO 2592 | | |
| | 95 °C Method: | EC Method A.9 | | |
| Evaporation rate | not determined | | | |
| Flammability (solid, gas) | no data available | | | |
| Lower explosion limit | not determined | | | |
| Upper explosion limit | not determir | ned | | |
| Vapour pressure | < 0.01 hPa Method: | (20 °C) ASTM D 2879-86 | | |
| Relative vapour density | no data ava | ilable | | |
| Density | 0.97 g/cm3 Method: | (20 °C) DIN 51757 | | |
| Water solubility | not miscible decomposit | ion by hydrolysis | | |
| Partition coefficient: n- | not determined | | | |
| octanol/water Autoignition temperature | 255 °C | | | |
| Thermal decomposition | not determir | ned | | |
| Viscosity, dynamic | 5.5 mPa.s Method: | (20 °C) DIN 53 015 | | |

9.2. Other information

no data available

10. Stability and reactivity

10.1. Reactivity

No dangerous reaction known under conditions of normal use.

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10.2. Chemical stability

Stable under recommended storage conditions.

- 10.3. Possibility of hazardous reactions
- **10.4.** Conditions to avoid Protect from moisture.
- **10.5.** Incompatible materials alkalis, Alcohols, atmospheric humidity, Acids, water
- **10.6. Hazardous decomposition products** Ethanol in case of hydrolysis

Incompatibility with atmospheric humidity, water, alkalis, acids, alcohols.

11. Toxicological information

11.1. Information on toxicological effects

| Acute oral toxicity | LD50 Rat: 458 | 30 ma/ka | |
|---------------------------------------|--|---|--|
| | Method: | OECD Test Guideline 401 | |
| | Assessment | The substance or mixture has no acute oral toxicity | |
| Acute inhalation toxicity | No data availal | ble | |
| Acute der mal toxicity | LD50 Rat: > 2 Method: Assessment (limit test) | 000 mg/kg OECD Test Guideline 402 The substance or mixture has no acute dermal toxicity | |
| Skin irritation | Rabbit Skin irritation Method: | OECD Test Guideline 404 | |
| Eye irritation | Rabbit Eye irritation Method: | OECD Test Guideline 405 | |
| Sensitization | No data availal | ble | |
| Assessment of STOT single exposure | No data availal | ble | |
| Assessment of STOT repeat exposure | No data availal | ble | |
| Risk of aspiration toxicity | No data availal | ble | |
| Gentoxicity in vitro | No data available | | |
| carcinogenicity assessment | Contains no ca OSHA. | arcinogenic substances as defined by NTP, IARC and/or | |
| Toxicity to reproduction | No data availal | ble | |

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12. Ecological information

| 12.1. | Toxicity Toxicity to fish | LC50 Scophtalmus maximus (turbot): > 200 mg/l Method: OECD 203 |
|-------|--------------------------------------|---|
| | Toxicity in aquatic invertebrates | EC50 Acartia tonsa: > 200 mg/l Method: ISO 14669 |
| | Toxicity to algae | EC50 Phaeodactylum tricornutum: 118 mg/l / 72 h Method: ISO 10253 |
| | | NOEC Phaeodactylum tricornutum: 58.5 mg/l / 72 h Method: ISO 10253 |

12.2. Persistence and degradability Biodegradability Expos

Exposure time: 28 d Result 64.5 % not completely biodegradable Method: OECD 306

Exposure time: 60 d Result 71 % not completely biodegradable Method: OECD 306

- 12.3. Bioaccumulative potential Bioaccumulation No data available
- 12.4. Mobility in soil Mobility No data available
- 12.5. Other adverse effects Further Information

No further information available

13. Disposal considerations

13.1. Waste treatment methods

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Product

Waste must be disposed of in accordance with federal, state, provincial and local regulations.

Incineration is the preferred method.

Uncleaned packaging

Do not reuse empty containers and dispose of in accordance with the regulations issued by the appropriate local authorities.

If there is product residue in the emptied container, follow directions for handling on the container's label.

Incorrect disposal or reuse of this container is illegal and can be dangerous. Other countries: observe the national regulations.

14. Transport information

Not dangerous according to transport regulations.

| 14.1. | UN number: | |
|-------|---------------------------------|--------------------|
| 14.2. | UN proper shipping name: | |
| 14.3. | Transport hazard class(es): | |
| 14.4. | Packing group: | |
| 14.5. | Environmental hazards (Marine | |
| | pollutant): | |
| 14.6. | Special precautions for user: | Yes |
| | Not dangerous according to tran | sport regulations. |

15. Regulatory information

US Federal Regulations

OSHA

If listed below, chemical specific standards apply to the product or components:

None listed

Clean Air Act Section (112)

If listed below, components present at or above the de minimus level are hazardous air pollutants:

None listed

CERCLA Reportable Quantities

If listed below, a reportable quantity (RQ) applies to the product based on the percent of the named component:

None listed

SARA Title III Section 311/312 Hazard Categories

The product meets the criteria only for the listed hazard classes:

• Acute Health Hazard

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SARA Title III Section 313 Reportable Substances

If listed below, components are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

None listed

Toxic Substances Control Act (TSCA)

If listed below, non-proprietary substances are subject to export notification under Section 12 (b) of TSCA:

None listed

State Regulations

The Listing requirements of the Right to Know (RTK) legislation varies by state. All information for NJ, PA, MA and other states can be derived from the listing of hazardous and non-hazardous components in section 2 and 15 of this MSDS.

California Proposition 65

A warning under the California Drinking Water Act is required only if listed below:

None listed

An employer using HMIS/NFPA labeling must through training ensure that its employees are fully aware of the hazards of the chemicals used.

HMIS Ratings

| Health : | 2 |
|-------------------|---|
| Flammability : | 1 |
| Physical Hazard : | 1 |

NFPA Ratings

| Health: | 2 |
|----------------|---|
| Flammability : | 1 |
| Reactivity : | 1 |

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16. Other information

Further information

Revision date

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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| Legend | |
|----------------|--|
| ACC | American Chemistry Council |
| ACGIH | American Conference of Governmental Industrial Hygenists |
| ACS ADI | Advisory Committee on Sustainability Acceptable Daily Intake |
| ASTM | American Society for Testing and Materials |
| ATP | Adaptation to Technical Progress |
| BCF | Bioconcentration factor |
| BOD | Biochemical oxygen demand |
| C.C. | closed cup |
| CAO | Cargo Aircraft Only |
| Carc | Carcinogen |
| CAS | Chemical Abstract Services |
| CDN | Canada Consider Environmental Protection Act |
| CEPA CERCLA | Canadian Environmental Protection Act Comprehensive Environmental Response – Compensation and Liability Act |
| CFR | Code of Federal Regulations |
| CMR | carcinogenic-mutagenic-toxic for reproduction |
| COD | Chemical oxygen demand |
| DIN | German Institute for Standardization |
| DM EL | Derived minimum effect level |
| DNEL | Derived no effect level |
| DOT | Department of Transportation |
| EC50 | half maximal effective concentration |
| EPA ErC50 | Environmental Protection Agency Reduction of Growth Rate |
| ERG | Emergency Response Guide Book |
| FDA | Food and Drug Administration |
| GHS | Globally Harmonized System of Classification and Labelling of Chemicals (GHS) |
| GLP | Good Laboratory Practice |
| GMO | Genetic Modified Organism |
| HC S | Hazard Communication Standard |
| HMIS | Hazardous Materials Identification System |
| IARC IATA | International Agency for Research on Cancer International Air Transport Association |
| IBC | Intermediate Bulk Container |
| ICAO-TI | International Civil Aviation Organization- Technical Instructions |
| ICCA | International Council of Chemical Association |
| ID | Identification number |
| IMDG | International Maritime Dangerous Goods |
| IUPAC | International Union of Pure and Applied Chemistry |
| ISO | International Organization For Standardization 50 % Lethal Concentration |
| LC50 LD50 | 50 % Lethal Dose |
| L(E)C50 | LC50 or EC50 |
| | Low est observed adverse effect level |
| LOEL | Low est observed effect level |
| MARPOL | International Convention for the Prevention of Pollution from Ships |
| NFPA | National Fire Protection Association |
| NOAEL | No observed adverse effect level |
| NOEC | no observed effect concentration no observed effect level |
| NOEL o. c. | open cup |
| OECD | Organisation for Economic Cooperation and Development |
| OEL | Occupational Exposure Limit |
| OSHA | Occupational Safety and Health Administration |
| PBT | Persistent, bioaccumulative, toxic |
| PEC | Predicted effect concentration |
| PNEC | Predicted no effect concentration |
| RQ SDS | Reportable Quantity Safety Data Sheet |
| STOT | Specific Target Organ Toxicity |
| UN | United Nations |
| vPvB | very persistent, very bioaccumulative |
| | |

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voc WHMIS WHO volatile organic compounds Workplace Hazardous Materials Information System World Health Organization