# SILIKOPHEN® P80/X

# **DESCRIPTION**

Non reactive methyl phenyl silicone resin

# **KEY BENEFITS**

- air-drying properties
- excellent compatibility with organic resins
- easy to formulate

waterborne	solventborne
•	•
high solids	
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#### **TYPICAL APPLICATIONS**

- Heat-stable coatings for industrial facilities
- Protective coatings
- Ovens, furnaces, pipelines, incinerators

TECHNICAL DATA	
appearance	clear to hazy colored liquid (product properties are not affected by haziness)
delivery form	liquid
non-volatile content	Approx. 80 %
solvent	isobutanol / xylene 1:3
viscosity at 25 °C	Approx. 3000 mPas

(ylene	Dowanol MPA
	•
Butylacetate	Cyclohexanone
	•
Butanol	
)	

#### **PROCESSING INSTRUCTIONS**

- We recommend a mixture of xylene with polar solvents, such as isobutanol (e.g. i-butanol/xylene = 1:10).
- Use with metallic pigments and special formulations to obtain continuous heat-resistance of up to 650 °C.
- Surface pre-treatment: Degreasing and shot-blasting is recommended.
- Formulated coatings exhibit corrosion protection after air-drying.
  Full protection develops when the objects are exposed to the operating conditions. Handling and transport are possible without intermediate baking.

# **CURING CONDITIONS**

250 °C / 30 min.

# HANDLING & STORAGE

- When stored in an original unopened packaging, the product has a shelf life of 24 months from the date of manufacture.
- Contact with tin (e.g. with metal containers) will shorten the storage stability. Keep dry. Contact with moisture causes gelation.

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