



### H.B. Fuller® PD-0424-F

**Type of Product** Acrylic Copolymer.

**Product Characteristics**

- All acrylic
- Self-crosslinking
- Excellent coalescence

**Typical Applications** Finishing of hydrophobic nonwovens leather and other fabrics.

#### Typical Properties

Property	Value
Solids, % by weight	46 – 47
Tg, °C	-11
Density, lbs/gallon	8.7 – 8.9
pH	8.0 – 9.5
Viscosity at 77°F	400 – 2,500 cP
Shelf life	180 days

**Application Instructions** Apply using Gravure, Flexo or Roll applicator system.

**Cleaning Instructions** Please contact your local Sales Office for available cleaning solutions.

**Typical Packaging** Please contact your local Sales Office for available packaging options.

**Storage Conditions** For best performance, the product should be stored and used at 65°F – 85°F. Do not freeze. Stability at 72°F is >180 days.

**Disposal Advice** Please refer to the SDS for disposal instructions.

**Safety Advice** Avoid contact with skin and eyes. Product will irritate eyes if contact occurs. Skin irritation is possible on prolonged or repeated contact. Please refer to the SDS for additional safety advice or contact [reg.request@hbfuller.com](mailto:reg.request@hbfuller.com) for all product regulatory stewardship needs.

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