

Date Prepared: 02/14/2025

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name: EBECRYL® 109 radiation curing resins

Synonyms: None

Product Description: Mixture of acrylated and methacrylated resin

Molecular Formula: Mixture Molecular Weight: Mixture

Intended/Recommended Use: Radiation curable coating ingredient, Coatings & Inks

Uses advised against: This product should not be used in any application where unreacted liquid product

is intended to come in direct contact with skin or nails. Reason: sensitizing

properties.

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

For Product and all Non-Emergency Information call your local Allnex contact point or contact us at http://www.allnex.com/contact

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call: +1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC) See Section 16 for Emergency phone numbers for other regions.

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2. HAZARDS IDENTIFICATION

GHS Classification

Specific Target Organ Toxicity - Single Exposure Hazard Category 3 Serious Eye Damage / Eye Irritation Hazard Category 2A Skin Corrosion / Irritation Hazard Category 2 Skin Sensitization Hazard Category 1B Aquatic Environment Acute Hazard Category 1 Aquatic Environment Chronic Hazard Category 1

LABEL ELEMENTS



Signal Word WARNING

Hazard Statements

May cause respiratory irritation Causes skin irritation

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Causes serious eye irritation

May cause an allergic skin reaction

Very toxic to aquatic life

Very toxic to aquatic life with long lasting effects

Precautionary Statements

Avoid breathing dust/fume/gas/mist/vapours/spray.

Use only outdoors or in a well-ventilated area.

Wash face, hands and any exposed skin thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

Contaminated work clothing should not be allowed out of the workplace.

Avoid release to the environment.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER or doctor/physician if you feel unwell.

IF ON SKIN: Wash with plenty of soap and water.

Specific treatment (see supplemental first aid instructions on this label).

Take off contaminated clothing and wash it before reuse.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

Collect spillage.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards

Polymerization may occur from excessive heat, contamination or exposure to direct sunlight.

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification
Trimethylolpropane triacrylate	45 - 55	Skin Irrit. 2 (H315)
15625-89-5		Eye Irrit. 2A (H319)
		Skin Sens. 1B (H317)
		Aquatic Acute 1 (H400)
		Aquatic Chronic 1 (H410)
2-Hydroxyethyl methacrylate	45 - 55	Eye Irrit. 2A (H319)
868-77-9		Skin Sens. 1B (H317)
Methacrylic Acid	1 - 2	Flam. Liq. 4 (H227)
79-41-4		Acute Tox. 4 (H302)
		Acute Tox. 3 (H311)
		Acute Tox. 4 (H332)
		STOT SE 3 (H335)
		Skin Corr. 1A (H314)
		Eye Dam. 1 (H318)
		Aquatic Acute 3 (H402)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

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4. FIRST AID MEASURES

First-aid Measures

Inhalation:

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

Skin Contact:

Wash immediately with plenty of water and soap. Remove contaminated clothing and shoes without delay. Obtain medical attention. Do not reuse contaminated clothing without laundering. Destroy or thoroughly clean shoes before reuse.

Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes. Obtain medical advice if there are persistent symptoms.

Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Most Important Symptoms and Effects, Acute and Delayed

None known.

Immediate Medical Attention and Special Treatment

In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

Notes To Physician:

No specific measures have been identified.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Use water spray or fog, carbon dioxide or dry chemical.

Unsuitable Extinguishing Media:

high pressure water jet.

Protective Equipment:

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

Special Hazards:

Keep containers cool by spraying with water if exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

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Environmental Precautions:

Avoid release to the environment.

References to other sections:

See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Avoid release to the environment. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Use only outdoors or in a well-ventilated area. Avoid breathing vapors or spray mist. Wear protective gloves and eye/face protection.

Special Handling Statements: Provide good ventilation of working area (local exhaust ventilation if necessary).

STORAGE

Store in a cool, dry, well ventilated place and keep container tightly closed. Keep away from heat sources and direct sunlight.

Storage Temperature: Store at 4 - 40 °C 39 - 104 °F

Reason: Quality.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:

Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure when spraying or curing at elevated temperatures.

Respiratory Protection:

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:

Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing. Barrier creams may be used in conjunction with the gloves to provide additional skin protection.

Hand Protection:

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for short term exposure/splash protection - non exhaustive list:

Laminated multilayer gloves, break through time: > 60 min

Nitrile rubber (NBR), thickness: > 0.56 mm, break through time: < 60 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:

Latex gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

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Additional Advice:

Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

Exposure Limit(s)

79-41-4 Methacrylic Acid

OSHA (PEL):

ACGIH (TLV):

Other Value:

Not established
20 ppm (TWA)
Not established

Biological Exposure Limit(s)

No values have been established.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color: yellowish **Appearance:** liquid

Odor: ester acrylate

Boiling Point: > 100 °C 212 °F

Melting Point: Not available

Vapor Pressure: < 1.33 hPa @ 20 °C

Specific Gravity/Density:

Vapor Density:

Percent Volatile (% by wt.):

pH:

Saturation In Air (% By Vol.):

Evaporation Rate:

1.8 g/cm³

Not available

< 0.1 %

Not available

Not available

Not available

Solubility In Water: 200-300 g/L @ 20 °C

Volatile Organic Content: Not available

Flash Point: > 100 °C 212 °F Cleveland Open Cup

Flammable Limits (% By Vol): Not available Not available Not available Partition coefficient Not available Not available

n-octanol/water (log value):

Odor Threshold:

Viscosity (Kinematic):

Viscosity (Dynamic):

Flammability:

Oxidizing Properties:

Not available

Not available

Normal combustion

Not available

Other safety characteristics

Self-accelerating polymerisation temperature (SAPT):

According to special provision SP386, it is ensured that the level of chemical stabilization is sufficient to prevent dangerous polymerization during the entire duration of transport.

10. STABILITY AND REACTIVITY

Reactivity: No information available

Stability: Stable.

Conditions To Avoid: Avoid direct exposure to sunlight. Avoid temperatures higher than 60°C. Avoid

friction with temperature increase as result. Avoid exposure to strong UV sources. Loss of dissolved air. Loss of polymerization inhibitor. Avoid direct contact with

heat sources.

Polymerization: Will not occur

Conditions To Avoid: Avoid temperatures above 60 C (140 F). Hazardous polymerization can occur

when exposed to direct sunlight. Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of

sealed storage vessels or containers

Materials To Avoid: Avoid contact with peroxides.

Polymerization initiators including peroxides, strong oxidizing agents, copper,

copper alloys, carbon steel, iron, rust, and strong bases. Hazardous

polymerization may occur. Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of sealed

storage vessels or containers.

Avoid contact with strong acids and alkali"s. Avoid free radical producing initiators. Avoid contact with reactive metals.

They give an exothermic reaction with the product. Unintentional contact with them should be avoided.

Hazardous Decomposition

Products:

Carbon dioxide
Carbon monoxide

nitrogen oxides (NOx)

hydrocarbons

smoke soot

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Skin, Eyes, Oral, Respiratory System.

Acute toxicity - oral: Not Classified - Based on available data and/or professional judgment, the classification

criteria are not met.

Acute toxicity - dermal: Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

Acute toxicity - inhalation: Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

Skin corrosion / irritation: Causes skin irritation

Serious eye damage / eye irritation: Causes serious eye irritation

Respiratory sensitization: Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

Skin sensitization: May cause an allergic skin reaction

Carcinogenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

classification criteria are not met.

SDS: 0018146

Germ cell mutagenicity: Not Classified - Based on available data and/or professional judgment, the

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Reproductive toxicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure: May cause respiratory irritation.

Specific target organ toxicity (STOT) - repeated exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA

Acute LD50 > 2000 oral mg/kg rat Acute LD50 dermal > 2000 rabbit mg/kg Inhalation Acute LC50 > 20 mg/l (Vapors) rat hr

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation dermal rabbit Irritating
Acute Irritation eye rabbit Irritating

ALLERGIC SENSITIZATION

Sensitization dermal Sensitizing
Sensitization Inhalation No data

SUBACUTE/SUBCHRONIC TOXICITY

oral (gavage) rat No data dermal rat No data

GENOTOXICITY

Assays for Gene Mutations

Ames Salmonella Assay No data

OTHER INFORMATION

The product toxicity information above has been estimated.

The toxicological properties of this material have not been fully determined.

Prolonged or repeated contact with skin or mucous membrane may result in irritation symptoms such as redness, blistering, dermatitis, etc.

The inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.

HAZARDOUS INGREDIENT TOXICITY DATA

Trimethylolpropane triacrylate has acute oral (rat) LD50 and acute dermal (rabbit) LD50 values of 3680 mg/kg and 5170 mg/kg, respectively. No mortality was observed in two inhalation studies. Direct contact with this material may cause eye and skin irritation. Repeated or prolonged skin contact may cause allergic skin reactions. Results of in vitro mutagenicity testing for trimethylolpropane triacrylate are mixed with both positive and negative findings. Trimethylolpropane triacrylate may cause mutagenic effects based on in vitro studies. However, a more definitive in vivo study indicates trimethylolpropane triacrylate is not mutagenic (non-genotoxic). This was again confirmed in a COMET assay. In a long-term bioassay in which trimethylolpropane triacrylate was applied dermally to mice, trimethylolpropane triacrylate induced some tumour formation at the side of application only. These findings have been related to excessive local irritation, with no systemic carcinogenic potential. No developmental toxicity nor fertility impairment has been observed.

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Hydroxyethyl methacrylate (CAS # 868-77-9) has acute oral (rat) and dermal (rabbit) LD50 values of > 5000 mg/kg and > 3000 mg/kg, respectively. This material may cause moderate eye and mild skin irritation. Repeated skin contact with hydroxyethyl methacrylate may cause skin sensitization (guinea pig). Cases of sensitisation also observed in humans. No indications of teratogenic effects in experimental animals. The substance was not mutagenic in the Ames test.

Methacrylic acid has an acute oral (rat) LD50 and an acute dermal (rabbit) LD50 of 1320 mg/kg and 500-1000 mg/kg, respectively. The acute inhalation (4 hr, rat) LC50 value is 7.1 mg/l (vapor). Direct contact with this material causes eye and skin burns. May cause blindness and causes respiratory tract irritation.

Carcinogenicity

This product contains one or more Carcinogen Chemical(s) in accordance with IARC (International Agency for Research on Cancer), NTP (National Toxicology Program), ACGIH (American Conference of Governmental Industrial Hygienists).

Component / CAS No.	Carcinogen
Trimethylolpropane triacrylate 15625-89-5	IARC 2B



MARNING: Cancer and Reproductive Harm – www.P65Warnings.ca.gov

12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

Overall Environmental Toxicity: Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

The ecological assessment for this material is based on an evaluation of its components.

RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Trimethylolpropane triacrylate (15625-89-5)	LC50 = 0.87 mg/L - Brachydanio rerio - 96hrs
2-Hydroxyethyl methacrylate (868-77-9)	LC50 213 - 242 mg/L - Pimephales promelas (96h)
	LC50 = 227 mg/L - Pimephales promelas (96h)
Methacrylic Acid (79-41-4)	LC50 = 85 mg/L - Oncorhynchus mykiss - 96hrs NOEC = 10 mg/L - Danio rerio - 35d

Component / CAS No.	Toxicity to Water Flea
Trimethylolpropane triacrylate (15625-89-5)	EC50 = 19.9 mg/L - Daphnia magna - 48hrs
2-Hydroxyethyl methacrylate	Not available

Component / CAS No.	Toxicity to Algae
Trimethylolpropane triacrylate (15625-89-5)	EC50 = 18.8 mg/L - Scenedesmus subspicatus - 72hrs
	EC10 = 1.9 mg/L - Scenedesmus subspicatus - 72hrs
2-Hydroxyethyl methacrylate (868-77-9)	Not available
Methacrylic Acid (79-41-4)	EC50 = 45 mg/L - Pseudokirchneriella subcapitata - 72hrs NOEC = 8.2 mg/L - Pseudokirchneriella subcapitata - 72hrs

Component / CAS No.	Partition coefficient
Trimethylolpropane triacrylate	Log Kow = 4.35
(15625-89-5)	
2-Hydroxyethyl methacrylate	0.42
(868-77-9)	
Methacrylic Acid (79-41-4)	0.93

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seg) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? X

PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard Class: 9
Packing Group: III
UN/ID Number: UN3082

Transport Label Required: Miscellaneous Marine Pollutant

Marine Pollutant

TECHNICAL NAME (N.O.S.): TRIMETHYLOLPROPANE TRIACRYLATE

Comments: Marine Pollutants - DOT requirements specific to Marine Pollutants do not apply to

non-bulk packagings transported by motor vehicles, rail cars or aircraft.

TRANSPORT CANADA

Dangerous Goods? X

PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

SDS: 0018146

Hazard Class: 9
Packing Group: III
UN Number: UN3082

Transport Label Required: Miscellaneous Marine Pollutant

Marine Pollutant

TECHNICAL NAME (N.O.S.): TRIMETHYLOLPROPANE TRIACRYLATE

ICAO / IATA

Dangerous Goods? X

UN PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport Hazard Class: 9 Packing Group: III

UN Number: UN3082

Transport Label Required: Miscellaneous

TECHNICAL NAME (N.O.S.): TRIMETHYLOLPROPANE TRIACRYLATE

IMO

Dangerous Goods? X

UN PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport Hazard Class: 9 UN Number: UN3082 Packing Group: III

Transport Label Required: Miscellaneous Marine Pollutant

Marine Pollutant

TECHNICAL NAME (N.O.S.): TRIMETHYLOLPROPANE TRIACRYLATE

SPECIAL PRECAUTIONS FOR USER

Protect against external heat sources above +40°C/104°F.

15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are designated as "Active" on the TSCA Inventory or are not required to be listed.

Canada: All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

European Economic Area (including EU): When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

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Australia: All components of this product are included in the Australian Inventory of Industrial Chemicals (AIIC) or are not required to be listed on AIIC.

New Zealand: This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

Japan: All components of this product are included on the Japanese (ENCS) inventory or are not required to be listed on the Japanese inventory.

Korea: All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

Philippines: All components of this product are included on the Philippine (PICCS) inventory or are not required to be listed on the Philippine inventory.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

Toxic Chemical Substances: Not applicable OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards

Not applicable

Health Hazards

Skin Corrosion or Irritation
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

16. OTHER INFORMATION

NFPA Hazard Rating (National Fire Protection Association)

Health: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 1 - Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures.

Reasons for Issue: Revised Section 1

Date Prepared: 02/14/2025 Date of last significant revision: 11/28/2023

Date Prepared: 02/14/2025

Component - Hazard Statements

Trimethylolpropane triacrylate

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H400 - Very toxic to aquatic life.

H410 - Very toxic to aquatic life with long lasting effects.

2-Hydroxyethyl methacrylate

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

Methacrylic Acid

H227 - Combustible liquid.

H302 - Harmful if swallowed.

H311 - Toxic in contact with skin.

H332 - Harmful if inhaled.

H335 - May cause respiratory irritation.

H314 - Causes severe skin burns and eye damage.

H318 - Causes serious eye damage.

H402 - Harmful to aquatic life.

Emergency phone numbers for other regions

Asia Pacific

Australia: 1800 074 234 (toll free) or +61 2 8014 4558 (Carechem 24)

China (PRC): +86 532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24) Japan: 0120 015 230 (toll free) (Carechem 24) Korea: +82 2 3479 8401 (Carechem 24) Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: 0800 446 881 (toll free) or +64 9 929 1483 (Carechem 24)

Philippines: +63 2 231 2149 (Carechem 24) Taiwan: +886 2 8793 3212 (Carechem 24) Vietnam: +84 8 4458 2388 (Carechem 24) All Others: +65 3158 1074 (Carechem 24)

Europe

+44 (0) 1235 239 670 (Carechem 24)

Middle East, Africa

+44 (0) 1235 239 671 (Carechem 24)

Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

Canada

+1-800-579-7421 (toll free) or +1-215-207-0061 (Carechem 24)

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