

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name: CYMEL® 1123 RESIN
Synonyms: Alkylated benzoguanamine-formaldehyde resin
Product Description: Modified benzoguanamine resin
Molecular Formula: Mixture
Molecular Weight: Mixture
Intended/Recommended Use: Raw material for surface coatings

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

For Product and all Non-Emergency Information call your local Allnex contact point or contact us at <http://www.allnex.com/contact>

For questions related to Safety Data Sheets only contact allnex at allnexSDS@allnex.com

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:
+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)
See Section 16 for Emergency phone numbers for other regions.

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2. HAZARDS IDENTIFICATION

GHS Classification

Carcinogenicity Hazard Category 1B
Skin Sensitization Hazard Category 1A
Aquatic Environment Chronic Hazard Category 4

LABEL ELEMENTS



Signal Word
DANGER

Hazard Statements

May cause cancer
May cause an allergic skin reaction
May cause long lasting harmful effects to aquatic life

Precautionary Statements

Obtain special instructions before use.
Wear protective gloves/protective clothing/eye protection/face protection.

Avoid breathing dust/fume/gas/mist/vapours/spray.
Contaminated work clothing should not be allowed out of the workplace.
Avoid release to the environment.
IF exposed or concerned: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Specific treatment (see supplemental first aid instructions on this label).
Wash contaminated clothing before reuse.
Store locked up.
Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards

This product can release volatile component during curing:

Component / CAS No.
Formaldehyde (50-00-0)
Methanol (67-56-1)
Ethanol (64-17-5)

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification
Benzoguanamine RPW formaldehyde, ethylated, methylated 68037-08-1	98 - 100	Aquatic Chronic 4 (H413)
Formaldehyde 50-00-0	< 0.2	Carc. 1B (H350) Muta. 2 (H341) Acute Tox. 3 (H301) Acute Tox. 3 (H311) Acute Tox. 3 (H331) Skin Corr. 1B (H314) Eye Dam. 1 (H318) Skin Sens. 1A (H317) Aquatic Acute 2 (H401)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

4. FIRST AID MEASURES

First-aid Measures

Inhalation:

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

Skin Contact:

Wash immediately with plenty of water and soap. Remove contaminated clothing and shoes without delay. Obtain medical attention. Do not reuse contaminated clothing without laundering. Destroy or thoroughly clean shoes

before reuse.

Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes.

Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Most Important Symptoms and Effects, Acute and Delayed

None known.

Immediate Medical Attention and Special Treatment

Not applicable.

Notes To Physician:

No specific measures have been identified.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Use water spray, carbon dioxide or dry chemical.

Unsuitable Extinguishing Media:

full water jet.

Protective Equipment:

Firefighters, and others exposed, wear self-contained breathing apparatus.

Special Hazards:

No data. Keep containers cool by spraying with water if exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Where exposure level is known, wear approved respirator suitable for level of exposure. Where exposure level is not known, wear approved, positive pressure, self-contained respirator. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

Environmental Precautions:

Use appropriate containment to avoid environmental contamination. Avoid release to the environment.

References to other sections:

See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid release to the environment.

Special Handling Statements: Provide good ventilation of working area (local exhaust ventilation if necessary). During processing and handling of the product, comply with the indicative occupational exposure limit values.

STORAGE

Store in a cool, dry, well ventilated place and keep container tightly closed. Observe the general rules of industrial fire protection.

Storage Temperature: Store at 4.4 - 32.2 °C 40 - 90 °F

Reason: Quality.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:

Utilize a closed system process where feasible. Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure when spraying or curing at elevated temperatures.

Respiratory Protection:

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:

Wear eye/face protection such as chemical splash proof goggles or face shield. Provide eye wash fountain and safety shower in close proximity to points of potential exposure. Prevent eye and skin contact.

Skin Protection:

Prevent contamination of skin or clothing when removing protective equipment. Barrier creams may be used in conjunction with the gloves to provide additional skin protection. Wear impermeable gloves and suitable protective clothing.

Hand Protection:

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for repeated or prolonged exposure - non exhaustive list:

Nitrile rubber (NBR), thickness: > 0.38 mm, break through time: > 480 min

Gloves for short term exposure/splash protection - non exhaustive list:

Nitrile rubber (NBR), thickness: 0.12 mm, break through time: up to 240 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:

Polyvinyl alcohol (PVA), thickness: 0.2-0.3 mm

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

Additional Advice:

Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water. Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. It is recommended that a

shower be taken after completion of workshift especially if significant contact has occurred. Work clothing should then be laundered prior to reuse. Street clothing should be stored separately from work clothing and protective equipment. Work clothing and shoes should not be taken home.

Exposure Limit(s)

50-00-0 Formaldehyde

OSHA (PEL):	0.75 ppm (TWA) 2 ppm (STEL) 2 ppm STEL 15 min 0.5 ppm Action Level 0.75 ppm TWA
ACGIH (TLV):	0.3 ppm (STEL) 0.1 ppm (TWA)
Other Value:	Not established

67-56-1 Methanol

OSHA (PEL):	200 ppm (TWA) 260 mg/m ³ (TWA)
ACGIH (TLV):	250 ppm (STEL) (skin) 200 ppm (TWA)
Other Value:	Not established

64-17-5 Ethanol

OSHA (PEL):	1000 ppm (TWA) 1900 mg/m ³ (TWA)
ACGIH (TLV):	1000 ppm (STEL)
Other Value:	Not established

Biological Exposure Limit(s)

67-56-1 Methanol

Biological Exposure Indices (ACGIH)	15 mg/L (urine - end of shift)
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9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	colorless
Appearance:	viscous liquid
Odor:	amine
Boiling Point:	Not applicable
Melting Point:	Not applicable
Vapor Pressure:	Not applicable
Specific Gravity/Density:	1.17 g/cm ³
Vapor Density:	Not applicable
Percent Volatile (% by wt.):	< 5
pH:	Not applicable
Saturation In Air (% By Vol.):	Not applicable
Evaporation Rate:	Not applicable
Solubility In Water:	Insoluble
Volatile Organic Content:	Not available
Flash Point:	> 93 °C 200 °F Closed Cup
Flammable Limits (% By Vol):	Not available
Autoignition Temperature:	Not available
Decomposition Temperature:	Not available
Partition coefficient	Not applicable

n-octanol/water (log value):

Odor Threshold:	Not available
Viscosity (Kinematic):	Not available
Viscosity (Dynamic):	Not available
Flammability:	Not available
Oxidizing Properties:	No

Other safety characteristicsNot applicable

10. STABILITY AND REACTIVITY

Reactivity:	No information available
Stability:	Stable.
Conditions To Avoid:	None known.
Polymerization:	Will not occur
Conditions To Avoid:	Avoid contact with acids and oxidizing agents.
Materials To Avoid:	Strong oxidizing agents.
Hazardous Decomposition Products:	Carbon monoxide (CO) Carbon dioxide Formaldehyde Ammonia (NH ₃) oxides of nitrogen

This product can release volatile component during curing:

Component / CAS No.
Formaldehyde (50-00-0)
Methanol (67-56-1)
Ethanol (64-17-5)

11. TOXICOLOGICAL INFORMATION**Likely Routes of Exposure:** Skin, Eyes, Oral.**Acute toxicity - oral:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.**Acute toxicity - dermal:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.**Acute toxicity - inhalation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.**Skin corrosion / irritation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.**Serious eye damage / eye irritation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.**Respiratory sensitization:** Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

Skin sensitization: May cause an allergic skin reaction

Carcinogenicity: May cause cancer

Germ cell mutagenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Reproductive toxicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - repeated exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA

oral	rat	Acute LD50	> 2000 mg/kg
dermal	rabbit	Acute LD50	> 2000 mg/kg
Inhalation	rat	Acute LC50 4 hr	> 5 mg/l (Dust/Mist)

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	Not irritating
Acute Irritation	eye	Not irritating

ALLERGIC SENSITIZATION

Sensitization	dermal	Sensitizing
Sensitization	Inhalation	No data

SUBACUTE/SUBCHRONIC TOXICITY

oral (gavage)	rat	No data
dermal	rat	No data

GENOTOXICITY

Assays for Gene Mutations

Ames Salmonella Assay	No data
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OTHER INFORMATION

The product toxicity information above has been estimated.

HAZARDOUS INGREDIENT TOXICITY DATA

Formaldehyde has oral (rat) and dermal (rabbit) LD50 values of 640 mg/kg and 270 mg/kg, respectively. 50% of the mice had reduced respiration rate following a 10 minutes inhalation exposure at a concentration of 4.9 ppm. Irritation of the nose and throat has been observed in people exposed to formaldehyde vapor levels in excess of 1 ppm. Normal breathing may be seriously impaired and serious lung damage can occur. Formaldehyde has been reported to cause pulmonary hypersensitivity in some individuals who were exposed to concentrations known to cause irritation; however, no pulmonary sensitization has been demonstrated in laboratory animal studies. Formaldehyde solutions can cause severe eye and skin irritation. Repeated skin exposure to solutions of 2% or more formaldehyde has caused allergic skin reactions. Formaldehyde was found to be weakly genotoxic in a number of in vitro genotoxicity tests and positive in certain in vivo genotoxicity studies. Formaldehyde did not cause birth defects in rats inhaling concentrations up to 10 ppm. However, a study using higher levels did show a slight but statistically

significant reduction in male fetal body weight. Lifetime inhalation of formaldehyde vapor at concentrations above 5 ppm for 6 hours per day, caused nasal tumors in laboratory animals. The International Agency for Research on Cancer (IARC) has classified formaldehyde as a Group 1 (known) human carcinogen based on epidemiological evidence linking formaldehyde exposure to the occurrence of nasopharyngeal cancer, a rare type of cancer. IARC also found limited evidence of cancer of the nasal cavity and paranasal sinuses and insufficient evidence for an association between formaldehyde and leukemia. Inhalation caused liver and kidney damage in laboratory animal tests.

Carcinogenicity

This product contains one or more Carcinogen Chemical(s) in accordance with IARC (International Agency for Research on Cancer), NTP (National Toxicology Program), ACGIH (American Conference of Governmental Industrial Hygienists).

Component / CAS No.	Carcinogen
Formaldehyde 50-00-0	IARC 1 NTP ACGIH A2



WARNING: Cancer – www.P65Warnings.ca.gov

12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

Overall Environmental Toxicity: May cause long lasting harmful effects to aquatic life.

The ecological assessment for this material is based on an evaluation of its components.
This material is not readily biodegradable.

DEGRADATION

Test: CO2 Evolution: Modified Sturm (OECD 301B)

Duration: 28 day
7 %

RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Benzoguanamine RPW formaldehyde, ethylated, methylated (68037-08-1)	Not available
Formaldehyde (50-00-0)	LC50 = 24.1 mg/L - Pimephales promelas (96h) LC50 = 6.7 mg/L - Morone saxatilis (96h)

Component / CAS No.	Toxicity to Water Flea
Benzoguanamine RPW formaldehyde, ethylated, methylated (68037-08-1)	Not available
Formaldehyde (50-00-0)	EC50 = 5.8 mg/L - Daphnia pulex (48h)

	NOEC = 1.04 mg/L - Daphnia magna - (21d)
Component / CAS No.	Toxicity to Algae
Benzoguanamine RPW formaldehyde, ethylated, methylated (68037-08-1)	Not available
Formaldehyde (50-00-0)	EC50 = 4.89 mg/L - Desmodesmus subspicatus (72hrs)
Component / CAS No.	Partition coefficient
Benzoguanamine RPW formaldehyde, ethylated, methylated (68037-08-1)	Not available
Formaldehyde (50-00-0)	0.35

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-261.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? Not applicable/Not regulated

TRANSPORT CANADA

Dangerous Goods? Not applicable/Not regulated

ICAO / IATA

Dangerous Goods? Not applicable/Not regulated

IMO

Dangerous Goods? Not applicable/Not regulated

15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are designated as “Active” on the TSCA Inventory or are not required to be listed.

Canada: All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

European Economic Area (including EU): When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

United Kingdom: When purchased from allnex UK this product is compliant with the UK-REACH Regulation as all its components are either notified, excluded, exempt and/or registered. If the material has been purchased by your legal entity based in GB from an allnex legal entity based in the EEA (EU or Norway) in 2019 or 2020, you can continue to import the material into GB as it is covered by allnex DUIN.

Australia: All components of this product are included in the Australian Inventory of Industrial Chemicals (AIIC) or are not required to be listed on AIIC.

New Zealand: This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

Japan: All components of this product are included on the Japanese (ENCS and ISHL) inventories or are not required to be listed on the Japanese inventories.

Korea: All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

Philippines: All components of this product are included on the Philippine (PICCS) inventory or are not required to be listed on the Philippine inventory.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

Switzerland: All components of this product are exempt from the new substance notification requirements for Switzerland (SR 813.11 art. 24-26).

Toxic Chemical Substances: Not applicable

OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

Component / CAS No.	%	TPQ (lbs)	RQ(lbs)	S313	TSCA 12B
Formaldehyde 50-00-0	< 0.2	500	100	Yes	No

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards

Not applicable

Health Hazards

Carcinogenicity

Respiratory or Skin Sensitization

16. OTHER INFORMATION**NFPA Hazard Rating (National Fire Protection Association)**

Health: 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 0 - Materials that in themselves are normally stable, even under fire exposure conditions.

Reasons for Issue: Revised Section 2
Revised Section 10

Date Prepared: 06/29/2025

Date of last significant revision: 06/29/2025

Component - Hazard Statements

Benzoguanamine RPW formaldehyde, ethylated, methylated

H411 - Toxic to aquatic life with long lasting effects.

Formaldehyde

H301 - Toxic if swallowed.

H311 - Toxic in contact with skin.

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H318 - Causes serious eye damage.

H331 - Toxic if inhaled.

H341 - Suspected of causing genetic defects.

H350 - May cause cancer.

H401 - Toxic to aquatic life.

Emergency phone numbers for other regions**Asia Pacific**

Australia: 1800 074 234 (toll free) or +61 2 8014 4558 (Carechem 24)

China (PRC): +86 532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24)

Japan: 0120 015 230 (toll free) (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)

Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: 0800 446 881 (toll free) or +64 9 929 1483 (Carechem 24)

Philippines: +63 2 231 2149 (Carechem 24)

Taiwan: +886 2 8793 3212 (Carechem 24)

Vietnam: +84 8 4458 2388 (Carechem 24)

All Others: +65 3158 1074 (Carechem 24)

Europe

+44 (0) 1235 239 670 (Carechem 24)

Middle East, Africa

+44 (0) 1235 239 671 (Carechem 24)

Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

Canada

+1-800-579-7421 (toll free) or +1-215-207-0061 (Carechem 24)

Prepared By: Product Sustainability & Regulatory Affairs Department, <http://www.allnex.com/contact>

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