

Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

SAFETY DATA SHEET

Classified in accordance with 29 CFR 1910.1200

1. Identification

Product identifier: TEGO® Flow 425

Chemical name:

Polyether modified polysiloxane

Other means of identification

None.

Recommended restrictions

Recommended use: Industrial use Restrictions on use: None known.

Manufacturer/Importer/Distributor Information

Company Name : Evonik Corporation

Nutrition & Care 7801 Whitepine Road Richmond, VA 23237

USA

Telephone : +1 804 727 0700 Fax : +1 804 727 0845

E-mail : product-regulatory-services@evonik.com

Emergency telephone number:

24 Hour Emergency

: +1 800 424 9300 (CHEMTREC - US & CANADA)

Telephone

800 681 9531 (CHEMTREC MEXICO) +1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazards for the product as supplied

Not classified

Hazard(s) not otherwise

classified (HNOC):

None.

Label Elements

Hazard Symbol: No symbol

Signal Word: No signal word.

Hazard Statement: Not applicable

1/11



Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

Precautionary Statements

3. Composition/information on ingredients

Chemical name:

Polyether modified polysiloxane

Substances

Composition Comments: The components are not hazardous or are below required

disclosure limits.

4. First-aid measures

Description of first aid measures

General information: Remove soiled or soaked clothing immediately

Inhalation: fresh air supply, consult a doctor if feeling unwell.

Skin Contact: In case of contact with skin wash off with soap and water. In

case of discomfort: Supply with medical care.

Eye contact: In case of contact with eyes rinse thoroughly with water. In

case of discomfort: Supply with medical care.

Ingestion: Thoroughly clean the mouth with water In case of

discomfort: Supply with medical care.

Personal Protection for First-aid

Responders:

No data available.

Most important symptoms and effects, both acute and delayed

Symptoms: Up to now no symptoms are known.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: foam, carbon dioxide, dry powder, water spray.

Unsuitable extinguishing media: High volume water jet.



Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

Special hazards arising from the

substance or mixture:

In the event of fire the following can be released: - Carbon monoxide, carbon dioxide, silicon dioxide Under certain conditions of combustion traces of other toxic substances

cannot be excluded

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No specific precautions.

Special protective equipment for fire-

fighters:

Do not inhale explosion and/or combustion gases. Self-

contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective

equipment and emergency procedures:

Use personal protective equipment.

Accidental release measures: No data available.

Methods and material for containment

and cleaning up:

Take up with absorbent material (eg sand, diatomaceous earth, universal binder) Dispose of absorbed material in

accordance with the regulations.

Environmental Precautions:Do not allow to enter drains or waterways Prevent product

from getting into subsoil/soil.

7. Handling and storage

Handling

Technical measures:No data available.

Local/Total ventilation: No data available.

Safe handling advice: Do not inhale gases/yapours/aerosols. Avoid contact with

skin and eyes. Provide good ventilation of working area (local exhaust ventilation if necessary). Use respiratory protection

during spraying.

Contact avoidance measures: No data available.

Storage

Safe storage conditions: Keep container tightly closed in a cool, well-ventilated place.

Safe packaging materials: No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Biological Limit Values

No biological exposure limits noted for the ingredient(s).



Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

Appropriate Engineering Controls Good general (mechanical) ventilation should be sufficient

to control airborne levels.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection: Safety glasses

Skin Protection

Hand Protection: Material: Nitrile rubber.

Break-through time: 480 min Material: Natural rubber. Break-through time: 480 min

Material: Chloroprene

Break-through time: 480 min Material: Butyl rubber.

Break-through time: 480 min

Skin and Body Protection: protective clothing

Respiratory Protection: in case of formation of vapours/aerosols: Short term: filter

apparatus, Filter A-P2

Hygiene measures: When using do not eat, drink or smoke. Wash hands

before breaks and immediately after handling the product.

Remove soiled or soaked clothing immediately.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state: liquid
Form: liquid
Color: yellowish

Odor: faint inherent odor
Odor Threshold: not measured

Freezing point: 61 - 66 °F/ 16 - 19 °C

Method: ISO 3016

Boiling Point: > 392 °F/ > 200 °C

Flammability: not measured
Upper/lower limit on flammability or explosive limits
Explosive limit - upper: not measured
Explosive limit - lower: not measured
Flash Point: 216 °F/102 °C

Method: DIN EN ISO 2719

Auto-ignition temperature: not measured



Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

Decomposition Temperature: not measured pH: 9 (77 °F/25 °C)

Concentration: 100 g/l Concentration: 10 %

in Water

Viscosity

Dynamic viscosity: 60 - 120 mPa.s (77 °F/25 °C)

Method: DIN 53015

Kinematic viscosity: 60 - 120 mm2/s (77 °F/25 °C)

Flow Time: No data available.

Solubility(ies)

Solubility in Water: Soluble

Solubility (other): not measured

Partition coefficient (n-octanol/water): not measured

Vapor pressure: not measured

Relative density: not measured

Density: 1.05 g/cm3 (77 °F/25 °C)

Method: DIN 51757

Bulk density: No data available.

Relative vapor density: not measured Particle characteristics: Not applicable.

Other information

Explosive properties: not measured

Oxidizing properties: not oxidizing

Self-ignition: not measured

Metal Corrosion: Not corrosive to metals

Evaporation Rate: not measured

10. Stability and reactivity

Reactivity: see section "Possibility of hazardous reactions".

Chemical Stability: The product is stable under normal conditions.

Possibility of hazardous

reactions:

No hazardous reactions with proper storage and handling

Conditions to avoid: None with proper storage and handling.

Incompatible Materials: Not known.

Hazardous Decomposition

Products:

None with proper storage and handling.



Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

11. Toxicological information

Information on likely routes of exposure

Inhalation: Information on effects are given below.

Skin Contact: Information on effects are given below.

Eye contact: Information on effects are given below.

Ingestion: Information on effects are given below.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Ingestion: No data available.

Acute toxicity (list all possible routes of exposure)

Oral

Product: No data available.

Dermal

Product: No data available.

Inhalation

Product: No data available.

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

ACGIH: US.ACGIH Threshold Limit Values:

No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities



Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended:

No carcinogens present or none present in regulated quantities

Germ Cell Mutagenicity

No data available.

In vitro

Not classified based on available data.

In vivo

Not classified based on available data.

Reproductive toxicity

Effects on fertility

Not classified based on available data.

Effects on fetal development

Not classified based on available data.

Reproductive toxicity - Assessment

Product: Reproductive toxicity: No data available.

Teratogenicity: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: Not classified

Information on health hazards

Other hazards

Product: No data available.

12. Ecological information

Ecotoxicity:

Toxicity to Aquatic Plants

Product: ErL50, Desmodesmus subspicatus (green algae), 72 h, > 100 mg/l,

OECD 201, The product was tested above its maximum solubility.

NOEC, Desmodesmus subspicatus (green algae), 72 h, 100 mg/l, OECD

201, The product was tested above its maximum solubility.

Toxicity to microorganisms

Product: No data available.

Toxicity to soil dwelling organisms

Product: No data available.

Toxicity to terrestrial organisms

Product: No data available.

Acute hazards to the aquatic environment:



Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

Fish

Product: LC 50, Danio rerio, 96 h, > 100 mg/IOECD 203

Aquatic Invertebrates

Product: EC 50, Daphnia magna, 48 h, > 100 mg/IOECD 202

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)

Product: not measured

Mobility in soil:

Product: No data available.

Results of PBT and vPvB assessment:

No data available.

Other adverse effects:

Additional ecological information

Product: Do not allow to enter soil, waterways or waste water canal.

13. Disposal considerations

Disposal methods: In accordance with local authority regulations, take to special waste

incineration plant

Contaminated Packaging: If empty contaminated containers are recycled or disposed of, the

receiver must be informed about possible hazards.

14. Transport information

Domestic regulation

49 CFR

Not regulated as a dangerous good

International Regulations



Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721 and 725, Subpt E)

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Not classified

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

US. EPCRA (SARA Title III) Section 313 Toxic Chemical Release Inventory (TRI) Reporting

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities (on the basis of current knowledge of the product composition).



Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

US State Regulations

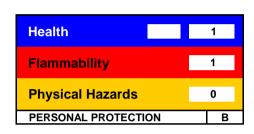
US. California Proposition 65

No ingredient requiring a warning under CA Prop 65. **Inventory Status:**

US TSCA Inventory: Included on Inventory.
Canada DSL Inventory List: Included on Inventory.

16.Other information, including date of preparation or last revision

HMIS Hazard ID



B - Safety Glasses & Gloves

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

Version #: 4.0

Revision Date: 09/03/2025

Date of first report version: 03/13/2019

Abbreviations and acronyms:

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx -Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS -Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO -International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL -Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI -Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 -Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate: NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD -Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition



Version: 4.0

Date of previous report version: 05/12/2022

Revision: 09/03/2025

Date of first report version: 03/13/2019

Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further Information: CTFA: complies

Revision Information Significant changes since the last version are highlighted in the margin. This

version replaces all previous versions.

Disclaimer: This information and any recommendations, technical or otherwise, are

presented in good faith and believed to be correct as of the date prepared. Recipients of this information and recommendations must make their own determination as to its suitability for their purposes. In no event shall Evonik assume liability for damages or losses of any kind or nature that result from the use of or reliance upon this information and

recommendations. EVONIK EXPRESSLY DISCLAIMS ANY

REPRESENTATIONS AND WARRANTIES OF ANY KIND, WHETHER EXPRESS OR IMPLIED, AS TO THE ACCURACY, COMPLETENESS, NON-INFRINGEMENT, MERCHANTABILITY AND/OR FITNESS FOR A

PARTICULAR PURPOSE (EVEN IF EVONIK IS AWARE OF SUCH PURPOSE) WITH RESPECT TO ANY INFORMATION AND

RECOMMENDATIONS PROVIDED. Reference to any trade names used by other companies is neither a recommendation nor an endorsement of the corresponding product, and does not imply that similar products could not be used. Evonik reserves the right to make any changes to the

information and/or recommendations at any time, without prior or

subsequent notice.