SECTION 1. IDENTIFICATION

Identification of the company:	Clariant Plastics & Coatings (Deutschland) GmbH Frankfurt am Main, 65926 Telephone No.: +49 69 305 18000 **Information of the substance/preparation:** Product Stewardship, +1-704-331-7710 e-mail: SDS.NORAM@clariant.com **Emergency tel. number:** +1 800-424-9300 CHEMTREC

Trade name:	**LICOWAX E P**
Material number:	105199
CAS number:	73138-45-1
Primary product use:	Industrial use
Chemical family:	ester of montanic acids (an acid mixture approx. C24-C34)

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Combustible dust

GHS label elements

Signal word : Warning

Hazard statements : May form combustible dust concentrations in air.

Precautionary statements :

Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P243 Take precautionary measures against static discharge.
P233 Keep container tightly closed.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Substance name : Reaction mass of Fatty acids, montan wax and Fatty acids, montan wax, ethylene esters and Montan wax

CAS-No. : 73138-45-1

Components

This product does not contain any components that require disclosure according to OSHA Hazard Communication Standard 2012.

SECTION 4. FIRST AID MEASURES

General advice	:	Get medical advice/ attention if you feel unwell.
If inhaled	:	Move the victim to fresh air. Give oxygen or artificial respiration if needed. Get immediate medical advice/ attention. Never give anything by mouth to an unconscious person.
In case of skin contact	:	Wash thoroughly with soap and water for 15 minutes. If skin irritation occurs, seek medical attention.
In case of eye contact	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention immediately if irritation develops and persists.
If swallowed	:	If swallowed, DO NOT induce vomiting. Do not give anything to drink. Call a physician immediately.
Most important symptoms and effects, both acute and delayed	:	The possible symptoms known are those derived from the labelling (see section 2). No additional symptoms are known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Dry powder Foam Carbon dioxide (CO2) Water mist
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Hazardous decomposition products formed under fire conditions. Carbon oxides
Further information	:	Exercise caution when fighting any chemical fire. Use NIOSH

approved self-contained breathing apparatus and full protective clothing.

Special protective equipment for firefighters : Use personal protective equipment.
Self-contained breathing apparatus

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Wear suitable protective equipment.
Avoid dust formation.
Remove all sources of ignition.
Wearing appropriate personal protective equipment, contain spill and collect into a suitable container.
Prevent from entering into soil, ditches, sewers, waterways and/or groundwater.

Environmental precautions : The product should not be allowed to enter drains, water courses or the soil.

Methods and materials for containment and cleaning up : Avoid dust formation.
Take measures to prevent the build up of electrostatic charge.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Take measures to prevent the build up of electrostatic charge.
Risk of dust explosion.
Combustible material

Advice on safe handling : Avoid dust formation. Keep away from sources of ignition.
Lead off electrostatic charges.
Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.
Avoid inhalation, ingestion and contact with skin and eyes.
Wash thoroughly after handling.

Further information on storage conditions : Store in original container.
Keep container tightly closed.
Store in a cool, dry, well-ventilated area.
Keep away from flames and sparks.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : A system of local and/or general exhaust is recommended where employee exposures are at or above Occupational Exposure Limits (OEL).

Personal protective equipment

Respiratory protection	:	Use NIOSH/MSHA approved respirators following manufacturer's recommendations where dust or fume may be generated.
Hand protection Remarks	:	Nitrile rubber
Eye protection	:	Safety glasses with side-shields
Skin and body protection	:	Wear protective clothing, including long sleeves and gloves, to prevent skin contact.
Protective measures	:	When working with hot material, avoid contact with skin.
Hygiene measures	:	Wash hands before breaks and at the end of workday. When using do not eat, drink or smoke. Use protective skin cream before handling the product.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	powder
Colour	:	white yellowish
Odour	:	not specified
Odour Threshold	:	cannot be determined
pH	:	approx. 7 (68 °F / 20 °C) saturated aqueous solution
Melting point	:	approx. 171 °F / 77 °C Method: DSC
Drop point		approximately 178 °F / 81 °C Method: DIN/ISO 2176
Boiling point	:	Decomposes below the boiling point.
Flash point	:	Not applicable
Evaporation rate	:	Not applicable
Flammability (solid, gas)	:	The product is not flammable. Method: 92/69/EC (L383) A.10 * flammability (solids) GLP: yes

Self-ignition	:	Method: Expert judgement Not relevant
Burning number	:	1 Method: VDI 2263, ESCIS, Vol. 1 Does not catch fire
Upper explosion limit / upper flammability limit	:	not tested.
Lower explosion limit / Lower flammability limit	:	not tested.
Vapour pressure	:	0.043 mPa (77 °F / 25 °C) Method: 92/69/EEC, A.4. GLP: yes
Relative vapour density	:	Not applicable
Relative density	:	1.02 (68 °F / 20 °C) Method: ISO 1183
Density	:	1.02 g/cm3 (68 °F / 20 °C) Method: ISO 1183
Solubility(ies)		
Water solubility	:	24 mg/l (68 °F / 20 °C) pH: 7 Method: OECD Test Guideline 105
Solubility in other solvents	:	not tested.
Partition coefficient: n-octanol/water	:	log Pow: 0.9 (68 °F / 20 °C) pH: 7 Method: other (calculated)
Auto-ignition temperature	:	> 716 °F / > 380 °C Dust
Decomposition temperature	:	> 356 °F / > 180 °C Method: DSC
Viscosity		
Viscosity, dynamic	:	ca. 20 mPa.s (212 °F / 100 °C) Method: DIN 53019
Viscosity, kinematic	:	Not applicable
Explosive properties	:	There are no chemical groups associated with explosive properties present in the molecule.
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.

Self-heating substances	:	Method: DIN 66137-2 (2004), Screening Test (Grewer-Oven) The substance or mixture is not classified as self heating.
Surface tension	:	Not relevant
Sublimation point	:	Not applicable
Dust deflagration index (Kst)	:	69 m.b_/s
Dust explosion class	:	St1
Minimum ignition energy	:	10 - 30 mJ Method: Mike 3 apparatus with inductive electrical resistance
Particle size	:	< 132 µm Method: Laser diffraction with dispersion in dry air. Median value

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Potential dust explosion hazard. The substance or mixture does not emit flammable gases in contact with water. Not corrosive to metals
Conditions to avoid	:	Keep away from heat. Keep away from flames and sparks.
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	When handled and stored appropriately, no dangerous decomposition products are known

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye contact
Skin contact
Inhalation

Acute toxicity

Product:

Acute oral toxicity	:	LD50 (Rat, male and female): > 2,000 mg/kg Method: OECD Test Guideline 401

GLP: yes
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : Remarks: not required

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
GLP: yes
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Product:

Species	:	Rabbit
Exposure time	:	4 h
Method	:	OECD Test Guideline 404
Result	:	No skin irritation
GLP	:	yes

Serious eye damage/eye irritation

Product:

Species	:	Rabbit
Result	:	No eye irritation
Exposure time	:	24 h
Method	:	OECD Test Guideline 405
GLP	:	yes

Respiratory or skin sensitisation

Product:

Test Type	:	Local lymph node assay (LLNA)
Exposure routes	:	Dermal
Species	:	Mouse
Method	:	OECD Test Guideline 429
Result	:	Not a skin sensitizer.
GLP	:	yes

Germ cell mutagenicity

Product:

Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Concentration: 4 - 10000 µg/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
GLP: yes

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster lung cells

Concentration: 0,3 - 35 µg/ml
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative
GLP: yes

Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster lung cells
Concentration: 4,4 - 560 µf/ml
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
GLP: yes

Germ cell mutagenicity - Assessment : In vitro tests did not show mutagenic effects

Carcinogenicity

Product:

Carcinogenicity - Assessment : Animal testing did not show any carcinogenic effects.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

Effects on fertility : Test Type: One generation study
Species: Rat, male and female
Strain: Sprague-Dawley
Application Route: oral (gavage)
Dose: 10 - 100 - 1000 mg/kg
Duration of Single Treatment: > 52 d
Frequency of Treatment: 1 daily
General Toxicity - Parent: NOAEL: 1,000 mg/kg body weight
General Toxicity F1: NOAEL: 1,000 mg/kg body weight
Method: OECD Test Guideline 421
GLP: yes

Effects on foetal development : Test Type: Pre-natal
Species: Rat, female
Strain: Sprague-Dawley
Application Route: oral (gavage)
Dose: 50 - 250 - 1000 mg/kg
Duration of Single Treatment: 13 d

Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 1,000 mg/kg body weight
Teratogenicity: NOAEL: > 1,000 mg/kg body weight
Developmental Toxicity: NOAEL: > 1,000 mg/kg body weight
Method: OECD Test Guideline 414
GLP: yes

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

Product:

Assessment : The substance or mixture is not classified as specific target organ toxicant, single exposure.

STOT - repeated exposure

Product:

Assessment : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

Repeated dose toxicity

Product:

Species	:	Rat, male and female
NOAEL	:	1000 mg/kg bw/day
Application Route	:	oral (gavage)
Exposure time	:	> 70 d
Number of exposures	:	once daily
Dose	:	10 - 100 -1000 mg/kg
Control Group	:	yes
Method	:	OECD Test Guideline 422
GLP	:	yes

Aspiration toxicity

Product:

No aspiration toxicity classification

Experience with human exposure

Product:

General Information : The possible symptoms known are those derived from the labelling (see section 2).

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 10 g/l

End point: mortality
Exposure time: 96 h
Test Type: static test
Analytical monitoring: no
Method: OECD Test Guideline 203
GLP: yes
Remarks: The details of the toxic effect relate to the nominal concentration.

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 10 g/l
End point: Immobilization
Exposure time: 48 h
Test Type: static test
Analytical monitoring: no
Method: OECD Test Guideline 202
GLP: yes
Remarks: The details of the toxic effect relate to the nominal concentration.

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): > 320 mg/l
End point: Growth rate
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201
GLP: yes
Remarks: The details of the toxic effect relate to the nominal concentration.

ErC10 (Desmodesmus subspicatus (green algae)): > 320 mg/l
End point: Growth rate
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201
GLP: yes
Remarks: The details of the toxic effect relate to the nominal concentration.

Toxicity to fish (Chronic toxicity) : Remarks: not required

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOELR (Daphnia magna (Water flea)): 100 mg/l
End point: Reproduction rate
Exposure time: 21 d
Test Type: semi-static test
Analytical monitoring: no
Method: OECD Test Guideline 211
GLP: yes
Remarks: The details of the toxic effect relate to the nominal concentration.

Toxicity to microorganisms : EC50 (activated sludge): > 10 g/l
End point: Bacteria toxicity (respiration inhibition)

Exposure time: 3 h
Test Type: Respiration inhibition
Analytical monitoring: no
Method: OECD Test Guideline 209
GLP: yes
Remarks: The details of the toxic effect relate to the nominal concentration.

Toxicity to soil dwelling organisms : Test Type: artificial soil
NOEC (Eisenia fetida (earthworms)): 1,000 mg/kg
Exposure time: 14 d
End point: mortality
Method: OECD Test Guideline 207
GLP: yes

Test Type: artificial soil
NOEC (Eisenia fetida (earthworms)): 1,000 mg/kg
Exposure time: 14 d
End point: mortality
Method: OECD Test Guideline 207
GLP: yes

Persistence and degradability

Product:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 4 mg/l
Result: Not readily biodegradable.
Biodegradation: 54 % (Biochemical Oxygen Demand (BOD))
Exposure time: 28 d
Method: OECD Test Guideline 301D
GLP: yes

Stability in water : Remarks: Not applicable

Bioaccumulative potential

no data available

Mobility in soil

no data available

Other adverse effects

Product:

Environmental fate and pathways : Remarks: not available

Additional ecological information : The product should not be allowed to enter drains, water courses or the soil.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

RCRA - Resource Conservation and Recovery Authorization Act	:	This product, if discarded as sold, is not a Federal RCRA hazardous waste.
Waste Code	:	NONE
Waste from residues	:	Dispose of spilled or waste product, contaminated soil and other contaminated materials in licensed landfill or treatment facility in accordance with all local, state, and federal regulations.
Contaminated packaging	:	Packaging that cannot be cleaned should be disposed of as product waste

SECTION 14. TRANSPORT INFORMATION

DOT	not restricted
IATA	not restricted
IMDG	not restricted

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Combustible dust
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.
This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.
This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307
This product does not contain any priority pollutants related to the U.S. Clean Water Act

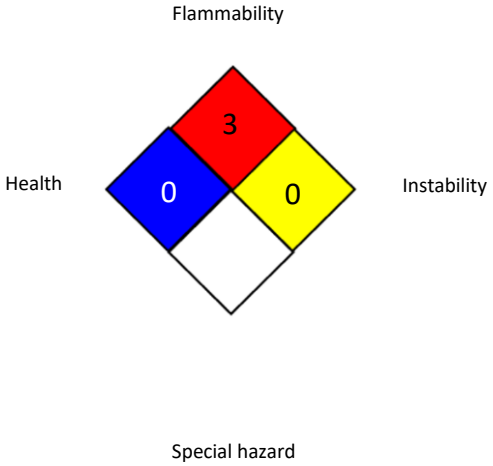
The components of this product are reported in the following inventories:

TSCA : On TSCA Inventory, All components are compliant with the TSCA Inventory Notification (Active) rule.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing

Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Handle with care. Organic dusts have the potential to be explosive with static spark or flame initiation.
For additional information, contact Product Stewardship.

Revision Date : 12/12/2022