



H.B. Fuller® PD-0710-A

Type of Product Vinyl-Acrylic copolymer.

Product Characteristics

- imparts a high gloss finish for decoupage
- small particle size
- good compound ability

Typical Applications Used for formulation in premium paints, adhesives, and other specialty areas.

Typical Properties

Property	Value
Appearance	white
pH	4.75
Film	moderately flexible, water clear
Tg ⁽¹⁾	+17°C
Composition (residual monomer)	<0.5%
Density	8.8 lb-mass/gal
Dispersion/emulsion stabilizer type (surfactant system)	cellulose
Mechanical stability ⁽²⁾	>900 sec
Particle size (average)	<0.3 micron
Solid content (non-volatiles) (1g./2 hours/110 °C)	50%
Surface tension ⁽³⁾	34 dyne/cm
Viscosity (Sp4, 20rpm at 77°F)	3500 cP
Shelf life	180 days

⁽¹⁾ Differential thermal analysis.

⁽²⁾ Does not break after 15 minutes at high speed in Waring Blender.

⁽³⁾ P.B. Tensiometer LG-60/40 E/W Dilution with Water.

Application Instructions Optimal performance properties can be influenced by machine and application settings. Work with OEM and local Sales Office for technical support to determine best practices on your specific equipment.

Cleaning Instructions Please contact your local Sales Office for available cleaning solutions.

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Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	For best results, we recommend that product be used within 6 months.
Disposal Advice	Please refer to the SDS for disposal instructions.
Safety Advice	Avoid contact with skin and eyes. Product will irritate eyes if contact occurs. Skin irritation is possible on prolonged or repeated contact. Please refer to the SDS for additional safety advice or contact reg.request@hbfuller.com for all product regulatory stewardship needs.

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