SDS: 0018418
Date Prepared: 07/19/2023

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name:	**EBECRYL® 8411 RADIATION CURING RESINS**
Synonyms:	None
Product Description:	Aliphatic urethane acrylate resin
Molecular Formula:	mixture
Molecular Weight:	Mixture
Intended/Recommended Use:	Coatings, Radiation curable coating ingredient

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA
For Product and all Non-Emergency Information call your local Allnex contact point or contact us at http://www.allnex.com/contact

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:
+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)
See Section 16 for Emergency phone numbers for other regions.

2. HAZARDS IDENTIFICATION

GHS Classification
Reproductive Toxicant Hazard Category 1B
Specific Target Organ Toxicity - Single Exposure Hazard Category 3
Serious Eye Damage / Eye Irritation Hazard Category 2A
Skin Corrosion / Irritation Hazard Category 2
Skin Sensitizer Hazard Category 1A
Aquatic Environment Acute Hazard Category 2
Aquatic Environment Chronic Hazard Category 2

LABEL ELEMENTS

Signal Word
DANGER

Hazard Statements
May damage fertility or the unborn child
May cause respiratory irritation
Causes skin irritation
Causes serious eye irritation

May cause an allergic skin reaction
Toxic to aquatic life with long lasting effects

Precautionary Statements
Obtain special instructions before use.
Wear protective gloves/protective clothing/eye protection/face protection.
Avoid breathing dust/fume/gas/mist/vapours/spray.
Use only outdoors or in a well-ventilated area.
Wash face, hands and any exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Avoid release to the environment.
IF exposed or concerned: Get medical advice/attention.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER or doctor/physician if you feel unwell.
IF ON SKIN: Wash with plenty of soap and water.
Specific treatment (see supplemental first aid instructions on this label).
Take off contaminated clothing and wash it before reuse.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
If skin irritation or rash occurs: Get medical advice/attention.
Store locked up.
Store in a well-ventilated place. Keep container tightly closed.
Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards
Polymerization may occur from excessive heat, contamination or exposure to direct sunlight.
Contact with skin may cause a cross-allergic reaction in persons already sensitized to acrylates.

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification
Isobornyl acrylate 5888-33-5	15 - 25	STOT Single 3 (H335) Skin Irrit. 2 (H315) Eye Irrit. 2A (H319) Skin Sens. 1A (H317) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)
Dibutyltin dilaurate 77-58-7	0.114 - 0.115	Muta. 2 (H341) Repr. 1B (H360FD) STOT RE 1 (H372) STOT Single 1 (H370) Skin Corr. 1C (H314) Eye Dam. 1 (H318) Skin Sens. 1B (H317) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

4. FIRST AID MEASURES

First-aid Measures

Inhalation:
Remove to fresh air. If breathing is difficult, give oxygen. Apply artificial respiration if patient is not breathing. Obtain medical attention immediately.

Skin Contact:
Flush with a continuous flow of lukewarm water for 20 minutes or until material is removed. Wash with plenty of water and soap. Remove contaminated clothing and shoes without delay. Obtain medical attention if symptoms persist. Do not reuse contaminated clothing without laundering. Destroy or thoroughly clean shoes before reuse.

Eye Contact:
Rinse immediately with plenty of water for at least 15 minutes. Obtain medical attention immediately.

Ingestion:
If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Most Important Symptoms and Effects, Acute and Delayed
None known.

Immediate Medical Attention and Special Treatment
Not applicable.

Notes To Physician:
No specific measures have been identified.

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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:
Use water spray or fog, carbon dioxide or dry chemical.

Unsuitable Extinguishing Media:
full water jet.

Protective Equipment:
Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

Special Hazards:
Keep containers cool by spraying with water if exposed to fire.

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6. ACCIDENTAL RELEASE MEASURES

Personal precautions:
Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:
Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

Environmental Precautions:

Avoid release to the environment.

References to other sections:
See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Avoid release to the environment. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Use only outdoors or in a well-ventilated area. Avoid breathing vapors or spray mist. Wear protective gloves and eye/face protection.

Special Handling Statements: Provide good ventilation of working area (local exhaust ventilation if necessary). Avoid excessive heat, contamination or exposure to direct sunlight to prevent polymerization.

STORAGE
Store in a cool, dry, well ventilated place and keep container tightly closed. Keep away from heat sources and direct sunlight.

Storage Temperature: Store at 4 - 40 °C 39 - 104 °F
Reason: Quality.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:
Utilize a closed system process where feasible. Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure when spraying or curing at elevated temperatures.

Respiratory Protection:
For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. A full facepiece respirator also provides eye and face protection. Cutting, grinding or sanding of parts fabricated after curing may create respirable dust particles. Respiratory protection appropriate for this dust may be required. Refer to components listed above for potential hazardous components in the dust.
Recommended respirators include those certified by NIOSH.

Recommended:
Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:
Prevent eye and skin contact. Provide eye wash fountain and safety shower in close proximity to points of potential exposure. Wear eye/face protection such as chemical splash proof goggles or face shield.

Skin Protection:
Prevent contamination of skin or clothing when removing protective equipment. Barrier creams may be used in conjunction with the gloves to provide additional skin protection. Wear impermeable gloves and suitable protective clothing.

Hand Protection:
Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for short term exposure/splash protection - non exhaustive list:
Laminated multilayer gloves, break through time: > 60 min

Nitrile rubber (NBR), thickness: > 0.56 mm, break through time: < 60 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:
Latex gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing.

Additional Advice:
Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

Exposure Limit(s)

77-58-7 Dibutyltin dilaurate

OSHA (PEL):	0.1 mg/m³ (TWA)
ACGIH (TLV):	0.2 mg/m³ Sn (STEL) (skin)
	0.1 mg/m³ Sn (TWA)
Other Value:	Not established

Biological Exposure Limit(s)

No values have been established.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	clear to hazy
Appearance:	liquid
Odor:	ester acrylate
Boiling Point:	> 100 °C 212 °F
Melting Point:	Not available
Vapor Pressure:	0.013 hPa @ 20 °C
Specific Gravity/Density:	1.07 g/cm³
Vapor Density:	Not available
Percent Volatile (% by wt.):	< 0.5 %
pH:	Not available
Saturation In Air (% By Vol.):	Not available
Evaporation Rate:	Not available
Solubility In Water:	slightly soluble
Volatile Organic Content:	Not available
Flash Point:	> 100 °C 212 °F Cleveland Open Cup
Flammable Limits (% By Vol):	Not applicable
Autoignition Temperature:	Not available
Decomposition Temperature:	Not available
Partition coefficient n-octanol/water (log value):	Not available
Odor Threshold:	Not available
Viscosity (Kinematic):	Not available
Viscosity (Dynamic):	3400 - 9500 mPa.s @ 65.5 °C
Flammability:	Normal combustion
Oxidizing Properties:	No

10. STABILITY AND REACTIVITY

Reactivity:	No information available
Stability:	Stable.
Conditions To Avoid:	Avoid direct exposure to sunlight. Avoid temperatures higher than 60°C. Avoid friction with temperature increase as result. Avoid exposure to strong UV sources. Loss of dissolved air. Loss of polymerization inhibitor. Avoid direct contact with heat sources. Protect from direct sunlight.
Polymerization:	May occur
Conditions To Avoid:	Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of sealed storage vessels or containers Hazardous polymerization can occur when exposed to direct sunlight. Hazardous exothermic polymerization can occur when heated.
Materials To Avoid:	Avoid contact with peroxides. Avoid free radical producing initiators. Avoid contact with reactive metals. Contact with alkalis. They give an exothermic reaction with the product. Unintentional contact with them should be avoided.
Hazardous Decomposition Products:	Carbon dioxide Carbon monoxide (CO)

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Skin, Eyes, Oral, Respiratory System.

Acute toxicity - oral: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Acute toxicity - dermal: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Acute toxicity - inhalation: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.

Skin corrosion / irritation: Causes skin irritation
Serious eye damage / eye irritation: Causes serious eye irritation

Respiratory sensitization: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Skin sensitization: May cause an allergic skin reaction

Carcinogenicity: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Germ cell mutagenicity: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Reproductive toxicity: May damage fertility or the unborn child

Specific target organ toxicity (STOT) - single exposure: May cause respiratory irritation.
Specific target organ toxicity (STOT) - repeated exposure: Not Classified. **-** Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA

oral	rat	Acute LD50		> 2000	mg/kg
dermal	rabbit	Acute LD50		> 2000	mg/kg
Inhalation	rat	Acute LC50	4 hr	> 5	mg/l (Dust/Mist)

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	Irritating
Acute Irritation	eye	Irritating

ALLERGIC SENSITIZATION

Sensitization	Skin	Sensitizing
Sensitization	respiratory	Not sensitizing

GENOTOXICITY

Assays for Gene Mutations

Ames Salmonella Assay	No data

OTHER INFORMATION

The product toxicity information above has been estimated.
The toxicological properties of this material have not been fully determined.
Prolonged or repeated contact with skin or mucous membrane may result in irritation symptoms such as redness, blistering, dermatitis, etc.
The inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
Contact with skin may cause a cross-allergic reaction in persons already sensitized to acrylates.

HAZARDOUS INGREDIENT TOXICITY DATA

The oral (rat) and dermal (rabbit) LD50 values of isobornylacrylate were found to be > 2000mg/kg bw. Rabbit studies indicate that IBOA is not irritating. However, IBOA is still classified as irritant because it's included in Annex VI of CLP. After exposure via inhalation, irritation of the respiratory tract is not excluded. Animal studies have shown the potential to elicit allergic reactions upon dermal exposure. Based on in vitro studies genotox effects are not expected. Severe target organ toxicity was not seen in repeated dose studies with structural analogues. No developmental toxicity was observed and reproductive parameters were not affected. Carcinogenicity has not been investigated.

Based on literature and actual test data, dibutyltin dilaurate (DBTL) has acute oral LD50 values ranging from less than 2000 to >2000 mg/kg. The acute dermal LD50 (rat) is >2000 mg/kg. Dibutyltin dilaurate (DBTL) may cause severe skin irritation. This substance may cause skin sensitization (allergic skin reactions). Repeated oral administration of DBTL has caused liver damage and death in animals. Neurotoxicity has also been observed in animals after oral exposure. DBTL may impair fertility, may cause harm to the unborn child and is suspected of causing genetic defects. Tumour formation was not observed in a 2-year chronic study conducted with mice and rats with a structural analogue. Organotin compounds are suspected of causing immunosuppressant effects.

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12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

Overall Environmental Toxicity: Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

The ecological assessment for this material is based on an evaluation of its components.

RESULTS OF PBT AND vPvB ASSESSMENT
Not determined

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Isobornyl acrylate (5888-33-5)	LC50 = 0.704 mg/L - Danio rerio (96hrs)
Dibutyltin dilaurate (77-58-7)	LC50 = 2 mg/L - Oryzias latipes (48h) LC50 = 3.1 mg/L - Brachydanio rerio (zebrafish)

Component / CAS No.	Toxicity to Water Flea
Isobornyl acrylate (5888-33-5)	NOEC = 0.092 mg/L - Daphnia magna (21d)
Dibutyltin dilaurate (77-58-7)	EC50 = 0.463 mg/L - Daphnia magna

Component / CAS No.	Toxicity to Algae
Isobornyl acrylate (5888-33-5)	EC50 = 1.98 mg/L - Pseudokirchnerella subcapitata (72hrs) NOEC = 0.405 mg/L - Pseudokirchnerella subcapitata (72hrs)
Dibutyltin dilaurate (77-58-7)	EC50 = 1 mg/L - Scenedesmus subspicatus (algae)

Component / CAS No.	Partition coefficient
Isobornyl acrylate (5888-33-5)	4.52
Dibutyltin dilaurate (77-58-7)	Log Kow = 4.44

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? X
PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class: 9
Packing Group: III
UN/ID Number: UN3082
Transport Label Required: Miscellaneous
Marine Pollutant
Marine Pollutant
TECHNICAL NAME (N.O.S.): ISOBORNYL ACRYLATE

Comments: Marine Pollutants - DOT requirements specific to Marine Pollutants do not apply to non-bulk packagings transported by motor vehicles, rail cars or aircraft.

TRANSPORT CANADA

Dangerous Goods? X
PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class: 9
Packing Group: III
UN Number: UN3082
Transport Label Required: Miscellaneous
Marine Pollutant
Marine Pollutant
TECHNICAL NAME (N.O.S.): ISOBORNYL ACRYLATE

ICAO / IATA

Dangerous Goods? X
UN PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport Hazard Class: 9
Packing Group: III
UN Number: UN3082
Transport Label Required: Miscellaneous
TECHNICAL NAME (N.O.S.): ISOBORNYL ACRYLATE

IMO

Dangerous Goods? X
UN PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport Hazard Class: 9
UN Number: UN3082
Packing Group: III
Transport Label Required: Miscellaneous
Marine Pollutant
Marine Pollutant
TECHNICAL NAME (N.O.S.): ISOBORNYL ACRYLATE

SPECIAL PRECAUTIONS FOR USER
Protect against external heat sources higher than +40°C/104°F.

15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are designated as “Active” on the TSCA Inventory or are not required to be listed.

Canada: All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

European Economic Area (including EU): When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

United Kingdom: When purchased from allnex UK this product is compliant with the UK-REACH Regulation as all its components are either notified, excluded, exempt and/or registered. If the material has been purchased by your legal entity based in GB from an allnex legal entity based in the EEA (EU or Norway) in 2019 or 2020, you can continue to import the material into GB as it is covered by allnex DUIN.

Australia: All components of this product are included in the Australian Inventory of Industrial Chemicals (AIIC) or are not required to be listed on AIIC.

New Zealand: This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

Japan: All components of this product are included on the Japanese (ENCS and ISHL) inventories or are not required to be listed on the Japanese inventories.

Korea: All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

Philippines: One or more components of this product are NOT included on the Philippine (PICCS) inventory.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

Switzerland: All components of this product are exempt from the new substance notification requirements for Switzerland (SR 813.11 art. 24-26).

OTHER ENVIRONMENTAL INFORMATION
The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards
Not applicable

Health Hazards
Reproductive toxicity
Skin Corrosion or Irritation
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

16. OTHER INFORMATION

NFPA Hazard Rating (National Fire Protection Association)

Health: 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 1 - Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures.

Reasons for Issue: Revised Section 3

Date Prepared: 07/19/2023
Date of last significant revision: 03/06/2022

Component - Hazard Statements
Isobornyl acrylate
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H335 - May cause respiratory irritation.
H400 - Very toxic to aquatic life.
H410 - Very toxic to aquatic life with long lasting effects.
Dibutyltin dilaurate
H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H318 - Causes serious eye damage.
H341 - Suspected of causing genetic defects.
H360FD - May damage fertility. May damage the unborn child.
H370 - Causes damage to organs.
H372 - Causes damage to organs through prolonged or repeated exposure.
H400 - Very toxic to aquatic life.
H410 - Very toxic to aquatic life with long lasting effects.

Emergency phone numbers for other regions

Asia Pacific
Australia: +61 1800 022 037 (Allnex Australia)
China (PRC): +86(0)532 8388 9090 (NRCC)
India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)
Indonesia: 007 803 011 0293 (Carechem 24)
Japan: 0120 015 230 (toll free) (Carechem 24)
Korea: +82 2 3479 8401 (Carechem 24)
Malaysia: +60 3 6207 4347 (Carechem 24)
New Zealand: +64 0800 803 002 (Allnex New Zealand)
Philippines: +63 2 231 2149 (Carechem 24)
Taiwan: +886 2 8793 3212 (Carechem 24)
Vietnam: +84 8 4458 2388 (Carechem 24)
All Others: +65 3158 1074 (Carechem 24)
Northern Asia

+44 (0) 1235 239 670 (Carechem 24)

Europe

+44 (0) 1235 239 671 (Carechem 24)

Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

Prepared By: Product Sustainability & Regulatory Affairs Department, http://www.allnex.com/contact

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