

RHOPLEX™ B-85 Emulsion

| Regional Product | North America |
|------------------|-----------------------------------|
| Availability | |

Description RHOPLEX[™] B-85 Emulsion is a very firm anionic acrylic binder used as an additive to anionic binders to stiffen hand. Unlike other RHOPLEX[™] dispersions, RHOPLEX[™] B-85 Emulsion does not form continuous films under normal conditions of application. When blended with softer polymers it helps produce films with improved toughness and improved resistance to blocking.

Key Features • APEO- Free¹

- Low formaldehyde²
- Firm hand
- Used as an additive to softer polymers to improve toughness and blocking resistance.

Typical Physical Properties

(These properties are typical but do not constitute specifications.)

| Property | Value |
|---------------------------------------|---------|
| Ionic Nature: | Anionic |
| Solids %: | 38 |
| pH as packed: | 9.8 |
| Brookfield Viscosity, cP: | <100 |
| Glass Transition Temperature (Tg °C): | +109 |
| Density, 25°C lbs./US gallon: | 8.7 |

Food Legislation

| FDA Regulation | Complies | Limitations |
|--|----------------------|---|
| 21CFR175.105 (Adhesives) | Yes | |
| 21CFR176.170 | Yes, this product is | Provided that the food contact surface of |
| (Components of paper and paperboard | cleared with | the paper and paperboard complies with |
| in contact with aqueous and fatty foods) | limitations noted. | the extractives limitations in |
| | | 21CFR176.170 Paragraph (C). |
| 21CFR176.180 | Yes | |
| (Components of paper and paperboard | | |
| in contact with dry food) | | |

¹APEO (Alkyl Phenol Ethoxylates) is not intentionally added. Therefore, to the best of Dow's present knowledge, APEO's are not present in the final product composition, unless at trace levels (≤ ppm), as an unknown impurity from the raw materials.

² No formaldehyde or formaldehyde generating materials are intentionally added. Formaldehyde is not used in the manufacture, would not be expected to form during manufacture, and would not be expected to be present in the final composition unless at trace levels (≤ ppm) as an unknown impurity from the raw materials.

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