

RHOPLEX™ 2620

Acrylic Polymer Emulsion

Introduction

RHOPLEX[™] 2620 emulsion is a 100% acrylic latex binder designed for high-performance translucent and lightly filled sealants. This high solids, low Tg emulsion can be formulated without plasticizer to meet the performance requirements of ASTM C920 Class 12.5 and Class 25. Sealants formulated with RHOPLEX[™] 2620 exhibit excellent durability and water resistance as well as exceptional adhesion.

Advantages

Translucent sealants

- Good clarity
- · Exceptional adhesion
- · Excellent durability

Pigmented sealants

- Exceptional adhesion
- · Excellent durability

Typical Physical Properties

These properties are typical but should not be considered specifications.

Appearance	Milky white liquid
Solids content, % wt	62
pH @ 25°C	4.4
Viscosity @ 25°C, cPs	200
Glass transition temperature (Tg), °C	-26
(DSC onset)	
Density, 25°C, lbs/gal	8.9
Freeze-thaw stability	Protect from freezing

Formulation Guidelines

Contact your local Dow representative for suggested starting point formulations and related information.

Product Stewardship

Dow has a fundamental concern for all who make, distribute and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products – from the initial concept and research to manufacture, use, sale, disposal and recycle of each product.

Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

Disclaimer

NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, the Customer is responsible for determining whether products and the information in this document are appropriate for the Customer's use and for ensuring that the Customer's workplace and disposal practices are in compliance with applicable laws and other governmental enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information in this document. References to "Dow" or the "Company" mean the Dow legal entity selling the products to Customer unless otherwise expressly noted.

NO WARRANTIES ARE GIVEN: ALL IMPLIED WARRANTIES OF MERCHANTABILITY

OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

The Dow Chemical Company www.dowconstructionchemicals.com 215-592-3000

