EMERGENCY TELEPHONE NUMBER

CHEMTREC (chemical emergencies only): +1 800 424 9300
Orion Product Regulatory Services: +1 832 445 3300

SECTION 1. IDENTIFICATION

Product name : CARBON BLACK

Trade name

aro 60
Durex 0
Ecorax: 1670, 1720, 1830, 1990, S 204, S 206, S 247, S 470
Purex: HS 20, HS 22, HS 25, HS 33, HS 40, HS 45, HS 45 RP, HS 55, HS 75 RP, HS 95 RP, LS 18, LS 30 RP, LS 35
Sable: 6500, 7700

The above-mentioned trade names are trademarks or registered trademarks of Orion Engineered Carbons GmbH.

Manufacturer or supplier's details

Company name of supplier : Orion Engineered Carbons LLC
Address : 4501 Magnolia Cove Drive
          Suite 106
          Kingwood TX 77345, USA
Telephone : 0832 445 3300
Telefax : 0281 318 2164
E-mail address : sds-amr@orioncarbons.com
Emergency telephone number : CHEMTREC (chemical emergencies only): +1 800 424 9300
Orion Product Regulatory Services: +1 832 445 3300

Recommended use of the chemical and restrictions on use

Recommended use : Rubber - producing and processing industry
                  Reinforcing fillers
Restrictions on use : Tattoo

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

According to the criteria in OSHA HCS (2012) 29 CFR 1910.1200 for classifying hazardous substances, Carbon Black is not classified for any toxicological or eco-toxicological endpoint. As a combustible dust it is designated by OSHA as a hazardous chemical.
Not a dangerous substance or mixture according to the Globally Harmonised System (GHS). According to the criteria in GHS (UN) for classifying hazardous substances, Carbon Black is not classified for any physico-chemical, toxicological or eco-toxicological endpoint.

**GHS label elements**

- **Hazard pictograms**: Not assigned by regulation
- **Signal word**: Warning
- **Precautionary statements**: May form explosible dust-air mixture if dispersed. Keep away from all ignition sources including heat, sparks and flame. Prevent dust accumulations to minimize explosion hazard. Control dust exposures to below applicable occupational exposure limits.

**Other hazards**

A solid, black, odourless, insoluble, substance that can burn or smoulder at temperatures greater than 752°F (400°C, VDI 2263).

Hazardous products of decomposition can include carbon monoxide, carbon dioxide, and oxides of sulphur.

May cause reversible mechanical irritation to the eyes and respiratory tract, especially at concentrations above the occupational exposure limit.

Some grades of carbon black are sufficiently electrically non-conductive to allow a build-up of static charge during handling. Take measures to prevent the build-up of electrostatic charge.

**Inhalation**

Temporary discomfort to upper respiratory tract may occur due to mechanical irritation when exposures are above the occupational exposure limit.

Skin contact

May cause mechanical irritation, soiling, and skin drying.

No cases of sensitization in humans have been reported.

Eye contact

High dust concentrations may cause mechanical irritation to eye.

Long-term exposure below the current occupational exposure limit of 3.5 mg/m³ (when measured as traditional total dust) may result in a small loss in one aspect of lung function (FEV1) over a working life-time.

IARC listed: Group 2B (possibly carcinogenic to humans). Not listed as a carcinogen by NTP, ACGIH, OSHA, or the European Union. See Section 11.

However, the manufacturers of carbon black state that epidemiologic studies of workers in the carbon black industry in the U.S. and W. Europe show no significant adverse health effects due to occupational exposure. This product contains one or more ingredients that have been shown to produce mutagenic effects in in vitro testing.

Some studies have linked exposure of carbon black dust to lung effects.
Most carbon blacks contain trace quantities of PAHs present at levels less than 0.1% unless otherwise specified by the supplier. There are no known human carcinogenic effects related to the PAH content of carbon blacks. Recent research has shown that the PAH content of carbon blacks is not released in biological fluids and thus not available for biological activity. See Section 16.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substance / Mixture</th>
<th>Pure substance</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS-No.</td>
<td>1333-86-4</td>
</tr>
<tr>
<td>Chemical nature</td>
<td>Substance</td>
</tr>
</tbody>
</table>

**Composition / information on ingredients / hazardous components**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black, amorphous</td>
<td>1333-86-4</td>
<td>100</td>
</tr>
</tbody>
</table>

EINECS-No.: 215-609-9

SECTION 4. FIRST AID MEASURES

If inhaled:
- Restore normal respiration with first aid measures as necessary.
- If cough, dyspnoea or other respiratory problems occur, bring exposed persons out into the fresh air. Consult a physician if symptoms persist.

In case of skin contact:
- Carefully wash off skin with soap and water. Consult a physician if symptoms occur.

In case of eye contact:
- Possible discomfort is due to foreign substance effect.
  - Rinse thoroughly with plenty of water keeping eyelid open.
  - In case of persistent discomfort: Consult an ophthalmologist.

If swallowed:
- Do not induce vomiting.
- Rinse mouth with water.
- If conscious, drink plenty of water.
- Never give by mouth to anyone, who faints quickly, becomes unconscious or has cramps.
- After absorbing large amounts of substance / In case of discomfort: Supply with medical care.

Most important symptoms and effects, both acute and delayed:
- None known.

Notes to physician:
- After absorbing large amounts of substance: Acceleration of gastrointestinal passage

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media:
- Use foam, carbon dioxide (CO2), nitrogen (N2), dry chemical or water spray. Use of atomized spray is recommended if
SAFETY DATA SHEET

CARBON BLACK

Material number Specification | Version Revision Date Print Date
--- | --- | --- | ---
000001000047 | 4.0 / US | 01/07/2019 | 01/08/2019

Unsuitable extinguishing media: Do not use full-force water jet in order to avoid dispersal and spread of the fire.

Specific hazards during firefighting: May be released in case of fire: carbon monoxide, carbon dioxide, sulphur oxides, organic products of decomposition.

Specific extinguishing methods: No specific measures identified.

Further information: Carbon Black does not burn with an open flame and fire may not be noticed until material is poked to reveal visible sparks. Carbon Black that has burnt once should be observed carefully for at least 48 hours. Water used to extinguish fire should not enter drainage systems, soil or stretches of water. Ensure there are sufficient retaining facilities for water used to extinguish fire. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters: In case of fire: wear a self contained respiratory apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Caution: Moist industrial soot causes dangerously slick surfaces. Avoid dust formation. Ensure sufficient ventilation. Use personal safety equipment. See also Section 8.

Environmental precautions: Do not allow material to enter the groundwater system. Product floats on water and does not dissolve. If possible, try to keep floating material together. If larger amounts of spilt material cannot be contained, local authorities should be informed. Do not allow entrance in sewage water, soil stretches of water, groundwater, drainage systems.

Methods and materials for containment and cleaning up: Vacuum up immediately. A vacuum cleaner with a high-efficiency filtration system is recommended. To avoid raising dust do not use brooms or compressed air. Collect and place in correctly labelled containers. For disposal see Section 13. Avoid dust formation.

Carbon black is not a hazardous substance under the Comprehensive Environmental Response, Compensation and Liability Act (40 CFR 302), or the Clean Water Act (40 CFR 116), or a hazardous air pollutant under the Clean Air Act Amendments of 1990 (40 CFR 63).

SECTION 7. HANDLING AND STORAGE

Advice on safe handling: Avoid contact with eyes and skin. Do not inhale dust. Ensure sufficient ventilation and extraction at processing machines.
and locations where dust may form. Use no brooms or compressed air to avoid raising dust. Fine dust may cause electrical short circuiting or penetrate into electrical devices that are not completely sealed. Take measures to prevent electrostatic charging. If work under hot conditions is unavoidable (welding, torch cutting, etc.), the working area must be kept as free as possible of soot product and dust. Provide sufficient ventilation and exhaust at the workplace.

In closed containers such as silos or poorly ventilated store rooms, carbon monoxide may be present. For this reason, sources of ignition should be kept clear and respiratory equipment independent of surrounding air should be worn as a precautionary measure.

When repairs of the production system are to be made (e.g. welding work), the section to be repaired must be essentially free of product.

Take measures to prevent the build up of electrostatic charge. Keep away from sources of ignition - No smoking.

**Conditions for safe storage**

Store cool and dry in a well-ventilated location. Keep away from heat and ignition sources. Do not store together with strong oxidants. Do not store together with volatile compounds, since they may be adsorbed. Store in correctly labelled containers.

Carbon black is not classifiable as a Division 4.2 self-heating substance under the UN test criteria. However, the UN criteria for determining if a substance is self-heating is volume dependent, i.e., the auto-ignition temperature decreases with increasing volume. This classification may not be appropriate for large volume storage containers.

Before entering closed vessels and confined spaces containing carbon black test for adequate oxygen, flammable gases and potential toxic air contaminants (e.g., CO). Follow standard safe practices when entering confined spaces.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Components with workplace control parameters**

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black, amorphous</td>
<td>1333-86-4</td>
<td>TWA (Inhalable fraction.)</td>
<td>3.0 mg/m³</td>
<td>ACGIH-TLV</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td>OSHA-PEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td>NIOSH REL</td>
</tr>
</tbody>
</table>

Observe national regulations.

**Engineering measures**

Use process enclosures and/or exhaust ventilation to keep airborne dust concentrations below the occupational exposure limit.

Depending on processing requirements, equipment, and the
composition, concentration, and energy requirements of inter-
mediates and/or finished products, dust control systems
may require explosion relief vents, or an explosion suppres-
sion system, or an oxygen-deficient environment. See NFPA
654 and 68.
Local exhaust ventilation recommended for all transfer points
to mixers, blenders, batch feeding processes and point
sources that may release dust to work environment.
Recommend mechanical handling to minimize human contact
with dust.
Recommend ongoing preventive maintenance and house-
keeping programs to minimize dust release from ventilation
control systems and the build-up of dust on surfaces in work
environments. See NFPA 654.
Except for approved power-operated trucks designated as
EX, power-operated industrial trucks shall not be used in
atmospheres containing hazardous concentrations of carbon
black dust.
See also section 7.

**Personal protective equipment**

**Respiratory protection**

- If workplace exposure limits are exceeded and/or larger
  amounts are released (leakage, spilling, dust) the indicated
  respiratory protection should be used.
- Dust mask with P2 particle filter

Approved air purifying respirator (APR) for particulates
should be used where airborne dust concentrations are ex-
pected to exceed occupational exposure limits. Use a posi-
tive-pressure, air supplied respirator if there is any potential
for uncontrolled release, exposure levels are not known, or in
circumstances where APRs may not provide adequate pro-
tection.

When respiratory protection is required to minimize expo-
sures to carbon black, programs should follow the require-
ments of the appropriate governing body for the country,
province or state.

See OSHA 29 CFR 1910.134

**Hand protection**

- Material: No special glove composition is required for carbon black.
  Gloves may be used to protect hands from carbon black soiling.

**Remarks**

- Recommendation: Wear protective gloves made of the fol-
  lowing materials: natural latex (NR), PVC, nitrile rubber
  (NBR). The data about break through time/weight of mate-
  rial is not valid for undissolved solids/dust.

**Eye protection**

- Safety glasses with side-shields
- If dust occurs: basket-shaped glasses

**Skin and body protection**

- When using, do not eat, drink or smoke. Wash face and/or
hands before break and end of work.
Wash hands and other exposed skin with mild soap and wa-
ter.
Use of a barrier cream may help prevent skin drying and
minimize soiling.
To ensure ideal skin protection: use super fatted soaps and
skin cream for skin care.
When handling larger quantities:
chemical protective suit or disposable protective clothing
Remove and wash contaminated clothing before re-use.
Wear general protective clothing to minimize skin contact.
Work clothes should not be taken home and should be
washed daily.

Protective measures
If there is the possibility of skin/eye contact, the indicated
hand/eye/body protection should be used.
Handle in accordance with good industrial hygiene and safety
practice.

Hygiene measures
When using, do not eat, drink or smoke. Wash face and/or
hands before break and end of work.
To ensure ideal skin protection: use super fatted soaps and
skin cream for skin care.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
solid, powder / beads

Colour
black

Odour
odourless

Odour Threshold
Not applicable

pH
>= 6.5 (20 °C)
Concentration: 50 g/l
(68 °F)

Melting point/range
> 3,000 °C
or > 5,432 °F

Boiling point/boiling range
> 3,000 °C
or
> 5,432 °F

Flash point
Not applicable

Evaporation rate
Not applicable

Flammability (solid, gas)
> 45 s
Method: VDI 2263

The substance is not a flammable solid.
Method: UN method N.1
Minimum ignition temperature: > 600 °C or > 1,112 °F
Method: VDI 2263 (BAM-furnace)

Upper explosion limit: not determined

Lower explosion limit: 50 g/m³
Medium: Dust.
Method: VDI 2263

Vapour pressure: Not applicable

Relative vapour density: Not applicable

Density: 1.7 - 1.9 g/cm³ (20 °C) or (68 °F)

Solubility(ies):
Water solubility: insoluble
Solubility in other solvents: insoluble

Partition coefficient: n-octanol/water: Not applicable

Auto-ignition temperature: > 140 °C or > 284 °F
Method: IMDG-Code
Volume-dependent parameter, measured temperature refers to the 1 l sample

100 mm sample cube. Not classifiable as a Division 4.2 self-heating substance as defined by UN Recommendations on the Transport of Dangerous Goods and IMDG.

Decomposition temperature: > 400 °C or > 752 °F
Method: VDI 2263
Smoulder temperature

Viscosity:
Viscosity, dynamic: Not applicable
Viscosity, kinematic: Not applicable

Explosive properties:
Dust deflagration index (Kst)
Kst = 30 - 100 bar m/s
Method: VDI 2263

Dusts can form explosive mixtures with air. see section 7.
## SAFETY DATA SHEET

### CARBON BLACK

<table>
<thead>
<tr>
<th>Material number</th>
<th>Version</th>
</tr>
</thead>
<tbody>
<tr>
<td>000001000047</td>
<td>4.0 / US</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Specification</th>
<th>Revision Date</th>
<th>Print Date</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>01/07/2019</td>
<td>01/08/2019</td>
</tr>
</tbody>
</table>

- **Impact sensitivity**: Not impact sensitive.
- **Dust explosion class**: St1
  
  Method: VDI 2263
- **Metal corrosion rate**: not determined
- **Minimum ignition energy**: > 1 kJ
  
  Method: VDI 2263
- **Maximal absolute explosion pressure**: 10 bar
  
  Method: VDI 2263
- **Metal corrosion**: Remarks: not determined

### SECTION 10. STABILITY AND REACTIVITY

- **Reactivity**: Stable under normal conditions.
  
  Carbon black cannot easily be caused to explode and therefore there is no danger in practical use.
  
  However, in special test procedures a carbon black/air mixture can explode.

- **Chemical stability**: The product is chemically stable.

- **Possibility of hazardous reactions**: Hazardous polymerization does not occur.
  Will not occur under normal conditions.
  Carbon black cannot easily be caused to explode and therefore there is no danger in practical use.
  However, in special test procedures a carbon black/air mixture can explode.
  Take measures to prevent electrostatic discharges. Avoid dust formation. All metal parts of the mixing and processing machines must be earthed. Make sure all equipment is grounded before loading operations.

- **Conditions to avoid**: Avoid heat effect and sources of ignition.
  Avoid temperatures above 400 °C (752 °F).

- **Incompatible materials**: Avoid contact with strong oxidants.

- **Hazardous decomposition products**: Carbon monoxide
  Carbon dioxide (CO2)
  Organic products of decomposition
  Sulphoxides
SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Inhalation
Eye contact
Skin contact

Acute toxicity

Product:
Acute oral toxicity: LD50 (Rat): > 8,000 mg/kg
Method: Equivalent to OECD Test Guideline 401
Assessment: The substance or mixture has no acute oral toxicity

Skin corrosion/irritation

Product:
Species: Rabbit
Method: Equivalent to OECD Test Guideline 404
Result: not irritating
Remarks:
Oedema
= 0 (max. attainable irritation score: 4)
Erythema
= 0 (max. attainable irritation score: 4)

Serious eye damage/eye irritation

Product:
Species: Rabbit
Result: not irritating
Method: OECD Test Guideline 405
Remarks:
Cornea
= 0 (max. attainable irritation score: 4)
Iris
= 0 (max. attainable irritation score: 2)
Conjunctiva
= 0 (max. attainable irritation score: 3)
Chemosis
= 0 (max. attainable irritation score: 4)

Respiratory or skin sensitisation

Product:
Test Type: Buehler Test
Species: Guinea pig
Method: OECD Test Guideline 406
Result: not sensitizing to the skin
Remarks: No evidence of sensitization was found in animals.
No cases of sensitization in humans have been reported.
Germ cell mutagenicity

**Product:**

Genotoxicity in vitro: Remarks: Carbon Black is not suitable to be tested in bacterial (Ames test) and other in vitro systems because of its insolvability. When tested, however, results for Carbon Black showed no mutagenic effects. Organic solvent extracts of Carbon Black can, however, contain traces of polycyclic aromatic hydrocarbons (PAHs). A study to examine the bioavailability of these PAHs showed that PAHs are very tightly bound to Carbon Black and not bioavailable 5).

Genotoxicity in vivo: Remarks: In an experimental investigation, mutational changes in the hprt gene were reported in alveolar epithelial cells in the rat following inhalation exposure to Carbon Black. This observation is believed to be rat specific and a consequence of “lung overload” which led to chronic inflammation and release of genotoxic oxygen species.

Germ cell mutagenicity - Assessment: Not a mutagen

In vivo mutagenicity in rats is occurring by mechanisms secondary to a threshold effect and a consequence of “lung overload” which led to chronic inflammation and release of genotoxic oxygen species. This mechanism is considered to be a secondary genotoxic effect and, thus, Carbon Black itself would not be considered to be mutagenic.

Carcinogenicity

**Product:**

Species: Rat
Application Route: Oral
Exposure time: 2 years
Remarks: no tumours

Species: Rat
Application Route: Inhalation
Exposure time: 2 years
Remarks: lungs / inflammation, fibrosis, tumours

Remarks: exposure under overload conditions

Remarks: Note: Tumours in the rat lung are considered to be related to the “particle overload phenomenon” rather than to a specific chemical effect of carbon black itself in the lung. These effects in rats have been reported in many studies on other poorly soluble inorganic particles and appear to be rat specific. Tumours have not been observed in other species (i.e., mouse and hamster) for carbon black or other poorly soluble particles under similar circumstances and study conditions.

Remarks: Lung tumours in rats are the result of exposure under “lung overload” conditions. The development of lung tumours in rats is specific to this species. Mouse and hamster do not develop lung tumours under similar test conditions. The CLP guidance on classification and labelling states, that “lung overload” in animals is listed under mechanism not relevant to humans. 4)
Species: Mouse  
Application Route: Oral  
Exposure time: 2 years  
Remarks: no tumours

Species: Mouse  
Application Route: Dermal  
Exposure time: 18 months  
Remarks: no tumours

Carcinogenicity - Assessment: Not carcinogenic

IARC  
Group 2B: Possibly carcinogenic to humans

OSHA  
Not classifiable as a human carcinogen

NTP  
Not classifiable as a human carcinogen

Reproductive toxicity

Product:
Effects on fertility: Remarks: No experimental studies on effects of Carbon Black on fertility and reproduction have been located. However, based on the toxicokinetics data, Carbon Black is deposited in the lungs and based on its specific chemical-physical properties (insolubility, low absorption potential), it is not likely to distribute in the body to reach reproductive organs, embryo and/or foetus under in vivo conditions. Therefore, no adverse effects of Carbon Black to fertility/reproduction are expected. No effects have been reported in long-term animal studies.

Effects on foetal development: Remarks: No experimental studies on effects of Carbon Black on foetal development have been located. However, based on the toxicokinetics data, Carbon Black is deposited in the lungs and based on its specific chemical-physical properties (insolubility, low absorption potential), it is not likely to distribute in the body to reach reproductive organs, embryo and/or foetus under in vivo conditions. Therefore, no adverse effects of Carbon Black to foetal development are expected.

Reproductive toxicity - Assessment: Not a reproductive toxin  
Not a teratogen

STOT - single exposure

Product:  
Remarks: Based on the information available, organ-specific toxicity is not to be expected after one single exposure.
STOT - repeated exposure

**Product:**
Remarks: Effects in the rat lung are considered to be related to the “lung overload phenomenon” 1 & 6 & 7 & 8 & 9) rather than to a specific chemical effect of Carbon Black itself in the lung. These effects in rats have been reported in many studies on other poorly soluble inorganic particles.

Remarks: Based on the information available, organ-specific toxicity is not to be expected after repeated exposure.

**Repeated dose toxicity**

**Product:**
Species: Rat  
NOAEC: 1 mg/m3  
Application Route: inhalation (respirable fraction)  
Exposure time: 90 d  
Target Organs: lungs / inflammation, hyperplasia, fibrosis

Species: Mouse  
NOEL: 137 mg/kg  
Application Route: Oral  
Exposure time: 2 yr

Species: Rat  
NOEL: 52 mg/kg  
Application Route: Oral  
Exposure time: 2 yr

**Aspiration toxicity**

**Product:**
No aspiration toxicity classification

**Experience with human exposure**

**Product:**
General Information: In 1995 IARC concluded, “There is inadequate evidence in humans for the carcinogenicity of Carbon Black.” Based on rat inhalation studies IARC concluded that there is “sufficient evidence in experimental animals for the carcinogenicity of Carbon Black,” IARC’s overall evaluation was that “Carbon Black is possibly carcinogenic to humans (Group 2B).” This conclusion was based on IARC’s guidelines, which require such a classification if one animal species exhibits carcinogenicity in two or more studies. Lung tumours in rats are the result of exposure under “lung overload” conditions. The development of lung tumours in rats is specific to this species. Mouse and hamster showed no carcinogenicity in similar studies.

In 2006 IARC re-affirmed its 1995 classification of Carbon Black as, Group 2B (possibly carcinogenic to humans).
Overall, as a result of the detailed epidemiological investigations, no causative link between Carbon Black exposure and cancer risk in humans has been demonstrated. This view is consistent with the IARC evaluation in 2006. Furthermore, several epidemiological and clinical studies of workers in the Carbon Black production industries show no evidence of clinically significant adverse health effects due to occupational exposure to Carbon Black. No dose response relationship was observed in workers exposed to Carbon Black.

Applying the rules of the Globally Harmonized System of Classification and Labelling (GHS, e.g. UN “Purple Book”, EU CLP Regulation) the results of repeated dose toxicity and carcinogenicity studies in animals do not lead to classification of Carbon Black for Specific target organ toxicity (Repeated exposure) and carcinogenicity. UN GHS says, that even if adverse effects are seen in animal studies or in-vitro tests, no classification is needed if the mechanism or mode of action is not relevant to humans. 2) The European CLP Regulation also mentions, that no classification is indicated, if the mechanism is not relevant to humans. 3) Furthermore, the CLP guidance on classification and labelling states, that ‘lung overload’ in animals is listed under mechanism not relevant to humans. 4)

Results of epidemiological studies of Carbon Black production workers suggest that cumulative exposure to Carbon Black may result in small decrements in lung function. A recent U.S. respiratory morbidity study suggested a 27 ml decline in FEV1 from a 1 mg/m3 (inhalable fraction) exposure over a 40-year period. An older European investigation suggested that exposure to 1 mg/m3 (inhalable fraction) of Carbon Black over a 40-year working lifetime would result in a 48 ml decline in FEV1. However, the estimates from both studies were only of borderline statistical significance. Normal age-related decline over a similar period of time would be approximately 1200 ml.

The relationship between other respiratory symptoms and exposure to Carbon Black is even less clear. In the U.S. study, 9% of the highest exposure group (in contrast to 5% of the unexposed group) reported symptoms consistent with chronic bronchitis. In the European study, methodological limitations in the administration of the questionnaire limit the conclusions that can be drawn about reported symptoms. This study, however, indicated a link between Carbon Black and small opacities on chest films, with negligible effects on lung function.

A study on Carbon Black production workers in the UK 10) found an increased risk of lung cancer in two of the five plants studied; however, the increase was not related to the dose of Carbon Black. Thus, the authors did not consider the increased risk in lung cancer to be due to Carbon Black exposure. A German study of Carbon Black workers at one plant 11,12,13 & 14) found a similar increase in lung cancer risk but, like the 2001 UK study 10), found no association with
Carbon Black exposure. In contrast, a large US study \(^{15}\) of 18 plants showed a reduction in lung cancer risk in Carbon Black production workers. Based upon these studies, the February 2006 Working Group at IARC concluded that the human evidence for carcinogenicity was inadequate. \(^1\)

Since this IARC evaluation of Carbon Black, Sorahan and Harrington \(^{16}\) re-analyzed the UK study data using an alternative exposure hypothesis and found a positive association with Carbon Black exposure in two of the five plants. The same exposure hypothesis was applied by Morfeld and McCunney \(^{17} & ^{18}\) to the German cohort; in contrast, they found no association between Carbon Black exposure and lung cancer risk and, thus, no support for the alternative exposure hypothesis used by Sorahan and Harrington \(^{16\)}. Morfeld and McCunney \(^{19}\) applied a Bayesian approach to unravel the role of uncontrolled confounders and identified smoking and prior exposure to occupational carcinogens received before being hired in the Carbon Black industry as main causes of the observed lung cancer excess risk.

Overall, as a result of these detailed investigations, no causal link between Carbon Black exposure and cancer risk in humans has been demonstrated. This view is consistent with the IARC evaluation in 2006.

Several epidemiological and clinical studies of workers in the Carbon Black production industries show no evidence of clinically significant adverse health effects due to occupational exposure to Carbon Black.

No dose response relationship was observed in workers exposed to Carbon Black.

**SECTION 12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Product:**

Toxicity to fish :

LC0 \((\text{Brachydanio rerio})\) : 1,000 mg/l
Exposure time: 96 h
Method: OECD 203

LC0 \((\text{Leuciscus idus melanotus})\) : > 5,000 mg/l
Exposure time: 14 d
Method: DIN 38412 part 15

Toxicity to daphnia and other aquatic invertebrates :

EC50 \((\text{Daphnia magna})\) : > 5,600 mg/l
Exposure time: 24 h
Method: OECD 202

Toxicity to algae :

EC50 \((\text{scenedesmus subspicatus})\) : > 10,000 mg/l
Exposure time: 72 h
Method: OECD 201
NOEC (scenedesmus subspicatus): > 10,000 mg/l
Exposure time: 72 h
Method: OECD 201

Toxicity to microorganisms:
EC0 (local activated sludge): > 400 mg/l
Exposure time: 3 h
Method: DEV L3 (TTC test)

EC10 (local activated sludge): 800 mg/l
Exposure time: 3 h
Method: DEV L3 (TTC test)

Ecotoxicology Assessment

Acute aquatic toxicity:
Carbon Black is an inert, inorganic and water insoluble substance therefore its bioavailability for aquatic organisms is low. As an element it has not further reactive or functional groups and an acute toxicity is not expected.

Chronic aquatic toxicity:
Carbon Black is an inert, inorganic and water insoluble substance therefore its bioavailability for aquatic organisms is low. As an element it has not further reactive or functional groups and a chronic toxicity is not expected.

Toxicity Data on Soil:
As an inert solid substance, insoluble in water and organic solvents diffusion through membranes or uptake and bioaccumulation to terrestrial organisms is not expected. Based on the available data, Carbon Black is not considered as toxic to terrestrial organism.

Persistence and degradability

Product:

Biodegradability:
Remarks: Carbon Black is substantially elemental carbon. The substance is inorganic and cannot be further biodegraded by microorganisms.

Physico-chemical removability:
Remarks: Carbon Black is substantially elemental carbon. It is inert and contains no functional or water-soluble groups. It cannot be further degraded by hydrolysis, light or by photo degradation in air or in surface water.

Stability in water:
Remarks: The product is insoluble and floats on water.

Impact on Sewage Treatment:
Based on the available data, Carbon Black is not expected to interfere with the operation of sewage treatment plants.

Bioaccumulative potential

Product:

Bioaccumulation:
Remarks: Based on the physical-chemical properties of Carbon Black as an inert solid, its insolubility and stability in water and in organic solvents, diffusion through membranes of organisms and therefore bioaccumulation is not expected.
Mobility in soil

**Product:**
**Stability in soil:**
Remarks: Carbon Black is an inert solid. It is stable and insoluble in water or organic solvents. Its vapour pressure is negligible. Based on these properties it is expected that Carbon Black will not occur in air or water in relevant amounts. Also potential for distribution via water or air, respectively, can be dismissed. The deposition in soil or sediments is therefore the most relevant compartment of fate in the environment.

Other adverse effects

**Product:**
**Results of PBT and vPvB assessment:**
Not a PBT, vPvB substance as per the criteria of the REACH Ordinance.

**Additional ecological information:**
No negative effects known.

SECTION 13. DISPOSAL CONSIDERATIONS

**Disposal methods**
**Waste from residues:**
In accordance with local and national regulations.
Observe national regulations.

Product can be burned in suitable incineration plants or disposed of in a suitable landfill in accordance with the regulations issued by the appropriate federal, provincial, state and local authorities.


**Contaminated packaging:**
Return reusable containers to manufacturer.
Paper bags may be incinerated, or recycled, or disposed of in an appropriate landfill in accordance with national and local laws.

Non-contaminated packaging may be re-used.
Contaminated packaging should ideally be emptied; it can then be recycled after having been decontaminated.
Packaging which cannot be decontaminated should be disposed of like the material.

SECTION 14. TRANSPORT INFORMATION

14.1 UN number
Not regulated as a dangerous good

14.2 UN proper shipping name
Not regulated as a dangerous good
14.3 Transport hazard class(es)
Not regulated as a dangerous good

14.4 Packing group
Not regulated as a dangerous good

14.5 Environmental hazards
Not regulated as a dangerous good

14.6 Special precautions for user
U.S. Rail Regulations: not classified.
Not classified as dangerous in the meaning of transport regulations.
Non-activated carbon black of mineral origin.
No hazardous material of division 4.2
Seven (7) ASTM reference carbon blacks were tested according to the UN method, Self Heating Solids, and found to be “Not a self-heating substance of Division 4.2”; the same carbon blacks were tested according to the UN method, Readily Combustible Solids, and found to be “Not a readily combustible solid of Division 4.1”; under current UN Recommendations on the Transport of Dangerous Goods.
Not dangerous goods in the meaning of ADR/RID, ADN, IMDG-Code, ICAO/IATA-DGR

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act
SARA 311/312 Hazards : SARA (Super Fund Amendments and Reauthorization Act), Sections 311/312 apply if carbon black is present at any one time in amounts equal to or greater than 10,000 pounds. Under Section 311/312 – SDS requirements, carbon black is determined to be hazardous according to the following EPA hazard categories:
Combustible dust

SARA 313 : Superfund Amendments and Reauthorization Act (SARA) Title III Section 313 Toxic Substances: Does not contain any components subject to this section.

California Prop. 65 : US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)
"Carbon black (airborne, unbound particles of respirable size)" is a California Proposition 65 listed substance.
Additional regulatory information


According to the criteria in OSHA HCS (2012) 29 CFR 1910.1200 for classifying hazardous substances, Carbon Black is not classified for any toxicological or eco-toxicological endpoint. As a combustible dust it is designated by OSHA as a hazardous chemical.

Toxic Release Inventory (TRI)

Under EPAs Toxics Release Inventory (TRI) program the reporting threshold for 21 Polycyclic Aromatic Compounds (PACs) has been lowered to 100 pounds per year manufactured, processed, or otherwise used. (64 CFR 58666, Oct. 29, 1999) The 100 pounds/yr applies to the cumulative total of 21 specific PACs. Section 1.5.1 indicates that the de minimis exemption (i.e., disregarding amounts less than 0.1%) has been eliminated for PACs. Carbon black may contain certain of these PACs and the user is advised to evaluate their own TRI reporting responsibilities. (Note: Benzo (g,h,i) perylene is listed separately and has a 10 lb. reporting threshold.)

Note: Readers are urged to review their national, provincial, state, and local safety, health, and environmental regulations, as well as their carbon black supplier’s safety data sheet (SDS). Specific questions should be addressed to your carbon black supplier.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremly Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level;
Manufactured carbon blacks generally contain less than 0.1% of solvent extractable polycyclic aromatic hydrocarbons (PAH). Solvent extractable PAH content depends on numerous factors including, but not limited to, the manufacturing process, desired product specifications, and the analytical procedure used to measure and identify solvent extractable materials.

Questions concerning PAH content of carbon black and analytical procedures should be addressed to your carbon black supplier.

REFERENCES
1) Baan, R. Carcinogenic Hazards from Inhaled Carbon Black, Titanium Dioxide, and Talc not Containing Asbestos or Asbestiform Fibers: Recent Evaluations by an IARC Monographs Working Group. Inhalation Toxicology, 19 (Suppl. 1); 213-228 (2007).

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

Revision Date : 01/07/2019

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN