

**Dynasylan® SIVO 110**

**SIVO® SOL Technology for coating systems**

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### Technical data

<table>
<thead>
<tr>
<th>Properties and test methods</th>
<th>Value</th>
<th>Unit</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash Point</td>
<td>&gt; 95</td>
<td>°C</td>
<td>EN 22719</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>approx. 96</td>
<td>°C</td>
<td>ASTM D-1120</td>
</tr>
<tr>
<td>pH-value</td>
<td>approx. 4.3</td>
<td>-</td>
<td>DIN 19268</td>
</tr>
<tr>
<td>Solid content</td>
<td>approx. 35</td>
<td>%</td>
<td>3g / 2h 105 °C</td>
</tr>
<tr>
<td>Density</td>
<td>approx. 1.14</td>
<td>g/cm³</td>
<td>DIN 51757</td>
</tr>
<tr>
<td>Viscosity</td>
<td>approx. 7</td>
<td>mPa.s</td>
<td>DIN 53015</td>
</tr>
</tbody>
</table>

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**Dynasylan® SIVO 110** is a multifunctional, basically VOC-free, water-borne sol-gel system.

It is composed of organofunctional silanes and functionalized, nanoscale SiO₂ particles. Dynasylan® SIVO 110 is an opaque to milky, colorless to slightly yellow, low viscous liquid. Dynasylan® SIVO 110 can be diluted in water and a variety of common organic solvents. Besides reactive silanol groups it also contains organic functionalities based on Si-bonded epoxy groups.

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**Safety and handling**

Before considering the use of Dynasylan® products please read its Material Safety Data Sheet (MSDS) thoroughly for safety and toxicological data as well as for information on proper transportation, storage and use. The Material Safety Data Sheet is available after registration on our website www.dynasylan.com or upon request from your local representative, customer service or from Evonik Industries AG, Product Safety Department, E-MAIL sds-im@evonik.com.

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**Packaging and storage**

Dynasylan® SIVO 110 is supplied in 25 kg PE drums and 200 kg PE-inlined steel drums. Due to its water content Dynasylan® SIVO 110 must be stored above freezing temperature. Storage temperatures must not exceed 40 °C. In sealed containers Dynasylan® SIVO 110 has a shelf life of 12 months.

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### Registrations

<table>
<thead>
<tr>
<th>Dynasylan® SIVO 110</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSL/NDSL (Canada):</td>
<td>No</td>
</tr>
<tr>
<td>PICCS (Philippines):</td>
<td>No</td>
</tr>
<tr>
<td>TSCA (USA):</td>
<td>Yes</td>
</tr>
<tr>
<td>IECSC (P.R. China):</td>
<td>*</td>
</tr>
<tr>
<td>ENCS (Japan):</td>
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</tr>
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<td>ECL (South Korea):</td>
<td>Yes</td>
</tr>
<tr>
<td>EINECS/ELINCS (EU):</td>
<td>Yes</td>
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<tr>
<td>AICS (Australia):</td>
<td>No</td>
</tr>
<tr>
<td>* = information on request</td>
<td></td>
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</tbody>
</table>
Properties and application

**Dynasylan® SIVO 110** is suited as binder component in temperature crosslinking sol-gel coatings and sol-gel -based hybrid coatings. **Dynasylan® SIVO 110** coatings boast of:

- high hardness ("Bleistifthärte" up to 5H, depending on formulation)
- excellent scratch and mar resistance
- superior stability in boiling water (Gt0 upon 2 h treatment in water at 100 °C)
- very good adhesion on various substrates
- very good adhesion towards organic top coats (e.g. epoxies)
- sound flexibility ("Dornbiegeprüfung" according to DIN EN ISO 1519: 2 mm)
- very low thickness of formed layers (recommendation: dry layer of < 2 μm)
- excellent resistance against solvents and other chemicals

Recommended areas of application:

- corrosion resistant primer systems
- transparent sol-gel top coats which exhibit a temperature resistance of up to 220 °C
- coatings comprising high hardness, which can be additionally improved by introduction of up to 20 wt.-% silica sol
- transparent easy-to-clean sol-gel - top coats upon adding **Dynasylan® SIVO 112**

**Dynasylan® SIVO 110** containing formulations can be sprayed, dipped or applied with a doctor blade. It is recommended to orient towards a 0.2 - 2 μm thickness of the dry layer (approx. 4 μm of a wet layer equals approx. 1 μm of the respective dry layer). Hence the total quantity to be applied on smooth substrates will amount to approx. 5g / m². Generally for spray application an aqueous dilution should be used (e.g. 20 wt.-% **Dynasylan® SIVO 110**, 0.06 wt.-% processing agent, 79.94 wt.- % water). Surfaces of treated substrates must be clean and free of grease and dust.

Processing

**Dynasylan® SIVO 110** can be mixed with water at any proportion. Dilution in common organic solvents such as ethanol, isopropanol, butyl glycol or methoxy propanol is possible. **Dynasylan® SIVO 110** can be formulated with a variety of water-thinnable binders and other auxiliary agents such as Tego® Wet 280. As of such e.g. a satisfactory compatibility with acrylate-based polymer dispersions has been achieved. Nevertheless, the final formulation must be checked towards possible incompatibilities such as phase separation or precipitation. Recommended procedures a.o. are storage or stress tests. Upon addition of acids and bases the pH value of **Dynasylan® SIVO 110** can be varied between 4 and 9. These acid or alkaline additives must be selected with care as flocculation or gelation can occur in contact with certain substances. For neutralization **Dynasylan® SIVO 111** is strongly recommended. For acidification phosphoric acid may be used. For achievement of easy-to-clean properties **Dynasylan® SIVO 112** is highly recommended. **Dynasylan® SIVO 110** must be protected against freezing temperatures!

Reactivity

**Dynasylan® SIVO 110** resembles a water-borne sol-gel system which does not contain organic solvents. It does not release alcohols upon hydrolysis contrary to standard functional alkoxysilanes. **Dynasylan® SIVO 110** contains a high concentration of active silanol functions. Consequently it can chemically bond to surfaces of suited substrates and achieves a high degree of crosslinking by formation of 2- and 3-dimensional siloxane networks. During curing functionalized SiO₂ nanoparticles align into a densely packed structure and are covalently incorporated into the siloxane network. This phenomenon serves as an explanation why exceptional hardness and scratch resistance can be achieved with **Dynasylan® SIVO 110**. Additionally a high degree of flexibility is obtained at a considerably low thickness to the formed layers. Suited substrates: steel, stainless steel, Zn-galvanized steel, aluminum, glass. **Dynasylan® SIVO 110** - based coatings exhibit a state of dryness of 5 (DIN 53150) once dried a room temperature for 20 min. Complete crosslinking (including reaction of silanol groups) will be reached at temperatures between a minimum of 150 °C and, ideally, 200 – 220 °C.
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Europe/Middle-East/Africa/RoW
Evonik Industries AG
Inorganic Materials
Rodenbacher Chaussee 4
63457 Hanau-Wolfgang
Germany
PHONE +49 6181 59 13636
FAX +49 6181 59 13737
dynasylan@evonik.com
www.dynasylan.com

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North America
Evonik Degussa Corporation
Inorganic Materials
P.O. Box 677
299 Jefferson Road
 Parsippany, NJ 07054-0677
USA
PHONE (TOLL FREE) +1 800 237 67 45
PHONE +1 973 929 8513
FAX +1 973 929 8503
dynasylan@evonik.com
www.dynasylan.com

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Asia / Pacific
Evonik Degussa (SEA) Pte. Ltd.
Inorganic Materials
3 International Business Park
#07-18, Nordic European Centre
Singapore 609927
PHONE +65 6809 6830
FAX +65 6809 6630
dynasylan@evonik.com
www.dynasylan.com

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Asia / Pacific
Evonik Degussa (Shanghai) Co. Ltd.
Inorganic Materials
55, Chungdong Road
Shanghai 201108
P.R. China
PHONE +86 21 6119 1053
FAX +86 21 6119 1075
dynasylan@evonik.com
www.dynasylan.com

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Asia / Pacific
Evonik Taiwan Ltd.
Inorganic Materials
Artist Construction Bldg.
9F, No. 133
Min Sheng East Road, Sec 3
Taipei, 105 Taiwan, R.O.C.
Taiwan
PHONE +886 227 17 1242
FAX +886 227 17 2106
dynasylan@evonik.com
www.dynasylan.com

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Asia / Pacific
Evonik Japan Co. Ltd
Inorganic Materials
12th Floor Monolith Building
2-3-1, Nishi-Shinjuku-ku
Tokyo 163-0912
Japan
PHONE +81 353 23 7300
FAX +81 353 23 7399
dynasylan@evonik.com
www.dynasylan.com

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Asia / Pacific
Evonik Korea Ltd.
Inorganic Materials
94, Galsan 1-dong
Bupyeong-gu
Incheon, 403-081
Korea
PHONE +82 32 510 2433
FAX +82 32 505 2510
dynasylan@evonik.com
www.dynasylan.com

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Asia / Pacific
Evonik India Pvt. Ltd.
Inorganic Materials
Krishon House
Saki Vihar Road, Anderi (E)
Mumbai - 400 072
India
PHONE +91 226 7338 800
FAX +91 226 7338 811
dynasylan@evonik.com
www.dynasylan.com

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